

CORSA

2013 Models Edition 3



Proud Sponsor of Home Nations Football



WELCOME TO A LIFETIME OF FORWARD THINKING



1903 – Forward thinking has been in our nature from the very start. The 6HP, our first ever car, had two forward gears. And no reverse.



1922 – The Silver Arrow OE 30-98 was capable of speeds of over 100mph, this model was built for shipping magnate Sir Leonard Ropner to race at Brooklands.



1937 – The Vauxhall 10' H-type, the first British car to have integral construction.



1957 – The PA Cresta introduced Americana styling to the UK.



1971 – The formation of Dealer Team Vauxhall (DTV). The track car was the precursor to our enormous success in touring car racing.



1984 – The MkII Astra introduced class-leading aerodynamic styling that still looks good today. The Formula Vauxhall Lotus ran a modified version of the Astra GTE's 2.0i 16v engine.





1999 – The Zafira introduced the revolutionary Flex7® seating system inventing the seven-seat compact MPV.



1990 – The Calibra was the world's most aerodynamic production car.



1989 – The Lotus Carlton was the world's fastest production four-door saloon.

2012 – The 'RAK e'. A radical looking electric concept car for the future. Our forward thinking continues.



2012 – Ampera. The first ever Extended-Range Electric Vehicle (E-REV) that redefined electric vehicle innovation leading to it being voted European Car Of The Year 2012.



Scan this QR code with your smart phone for more information on the last 110 years of Vauxhall innovation. Don't forget to download a QR reader from your app store first.



The world was a very different place in 1903 when Vauxhall made its first car. We steered with tillers, not wheels. Six horsepower was considered pretty nippy. And King Edward's face was still on the stamps. But for us, one important thing hasn't changed: we started out with a philosophy of Forward Thinking and, 110 years later, it still motivates everything we do. Who knows what innovations the next 110 years will bring?

The Vauxhall Lifetime Warranty. There's one thing every owner of a new Vauxhall can rely on. We're so confident in Vauxhall quality and reliability that we are now able to offer a lifetime warranty. It's available to the first owner of all our new Vauxhall passenger cars and valid for the lifetime of the vehicle up to a maximum of 100,000 miles. So you've got year after year of carefree driving to look forward to...



Please see back cover for full details of the Vauxhall Lifetime 100,000 mile warranty.

LIFETIME
WARRANTY 100,000 MILE

Corsa. Put the fun back into driving.

Get yourself into a Corsa. And get a lot more fun out of life. With impressive styling, funky colours and brilliant attention to detail, inside and out. A dynamic chassis and punchy petrol or diesel engines. Plus, bags of clever features. It can only make life better. Wherever you go. Whatever's in store for you.



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This brochure covers Corsa Expression, S, Exclusiv, Energy, SE, SXi, Limited Edition, Black Edition and SRi models only. Some of the models shown include options and accessories available at extra cost. And not all of the features described are available on every model. We may also offer alternative Corsa models such as Special Editions. So for all current model or equipment details visit the Vauxhall website: www.vauxhall.co.uk



Dark-tinted rear windows, Adaptive Forward Lighting, 17-inch alloy wheels and Guacamole paint are optional at extra cost.



Corsa. Check the style.

Corsa looks brilliant from every angle. The seriously sporty three-door, sharp and dynamic with real attitude. And the flexible five-door – maybe a little more grown-up, but ever so versatile and wonderfully well proportioned.



VXR Styling Pack, Adaptive Forward Lighting and Brilliant Paint are optional at extra cost on SXi models. Two-coat metallic paint is optional at extra cost on Energy models



Corsa. The inside story.

On the inside, we've got sharp fabrics, contemporary interior detailing and an optional intuitive touch-screen navigation system complete with USB connection and Bluetooth® facility. Every model has its own unique personality, so all you have to do is choose the one that matches yours.



Corso SE model illustrated. Touch and Connect satellite navigation system is optional at extra cost.

Why blend in when you can stand out?

Corsa Limited Edition – you don't look this sharp by chance. You need Corsa's natural style, a whole lot of attitude, and the full VXR Styling Pack including a front lower spoiler, side sills, rear roof spoiler and rear lower skirt. Colour it all red, white, orange, grey, black or yellow. Add black details and roof and dark style headlights. Match it with black 17-inch twin-spoke alloy wheels and you can see the results for yourself.





Line Switch Pack.* Fancy being that extra bit different? Then why not go for the Line Switch Pack, exclusive to Limited Edition models. With black stripes on the bonnet and tailgate and body-colour stripes on the roof you're sure to attract attention. Check out page 50 for all the colour ways.

**Not available on Asteroid Grey, Carbon Flash or Chilli Orange models.*



Corsa. Get yourself noticed.

Want your Corsa to really stand out from the crowd? Then choose an Exclusiv, SXi or SRi and check out the optional Line Pack. Unique to these models, it features twin white stripes on the bonnet, roof and tailgate. It also includes white 17-inch alloy wheels and white door mirrors. Now that should get you noticed!



Corsa Exclusiv model illustrated. Line Pack (includes front fog lights on Exclusiv models) and two-coat pearlescent paint are optional at extra cost.

Corsa. Fun and frugality in equal measure.

Corsa's range of ecoFLEX engines have been designed to save you money. So how do we do it without losing Corsa's fun, lively power delivery and driveability? Well, the benefit of improved fuel economy speaks for itself but lower CO₂ emissions also mean savings on Vehicle Excise Duty (VED) and lower company car taxation too.

Of course, we are always looking to further reduce vehicle CO₂ emissions and we already have some of the lowest emissions in the UK. Our 1.3CDTi 16v (95PS) ecoFLEX Start/Stop model only produces 88g/km of CO₂ meaning you'll pay no VED at all.* How's that for a saving year after year?

And we haven't stopped there. We have been researching ways of developing new cars that are even more efficient than ever before. The new Vauxhall Ampera** is an Extended-Range Electric Vehicle (E-REV) that can drive up to 50 miles on battery power alone and over 300 miles utilising an on-board electric generator system.

But then it's not just our cars that can help you save money. You can help yourself by simply adopting smarter driving techniques. Smooth throttle control, changing gear at around 2000rpm when accelerating and lifting off the accelerator earlier in order to slow your vehicle down, all contribute to efficient motoring.

So there it is. You get all of Corsa's sense of fun and our philosophy of forward thinking – helping your money go further.



**Correct at time of going to press.*

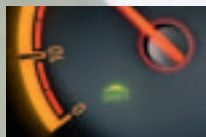
***For more information on Vauxhall Ampera please visit www.vauxhallampera.co.uk
Model illustrated features 17-inch alloy wheels, Adaptive Forward Lighting, dark-tinted rear windows and Guacamole paint optional at extra cost.*

Scan this QR code with your smartphone, watch our Eco Driving tips video and start saving.





The Corsa's engine range is big on flexibility, economy and technology too. Choose from four lively multi-valve petrol or two strong common rail turbo diesel units and you can be sure of great drivability and outstanding fuel economy. And if that isn't enough choice you could opt for Easytronic, automatic transmission or Vauxhall's Start/Stop technology. Check out the model pages for individual availability. Decisions, decisions?



Shift-up indicator. Standard on all models in the Corsa line-up. The shift-up indicator light on the rev counter illuminates, alerting the driver to the optimum time a gear change is required. A valuable aid designed to further enhance fuel efficiency.

Petrol engines. Corsa models are available with four, Euro 5 compliant petrol engines – the 1.0i 12v ecoFLEX, the 1.2i 16v VVT, the 1.4i 16v VVT and the new 120PS 1.4i 16v VVT Turbo – combining power and fuel efficiency with low CO₂ emissions.

ecoFLEX turbo diesels. Corsa's Euro 5 diesel engine range – a powerful 130PS 1.7CDTi 16v and a choice of efficient 1.3CDTi 16v units (75PS and 95PS) – combine performance, refinement and efficiency, offering superb environmental credentials. In addition, all Corsa diesel models qualify for zero VED* in the first year.



Start/Stop technology. The Corsa ecoFLEX Start/Stop models – available on the diesel 1.3 and petrol 1.2 and 1.4 Turbo – switch the engine off when you stop at the lights or in traffic, then restart it automatically once the clutch is depressed, saving fuel and reducing emissions even further. The AUTOSTOP symbol housed within the rev counter indicates that the engine has stopped.

The system can be deactivated manually by simply pressing the ECO button on the fascia. As the chart below shows, the Corsa 1.3CDTi 16v (75PS) Start/Stop model cuts CO₂ emissions considerably and improves fuel economy by as much as 10.4% over the non-Start/Stop version. The 1.3CDTi 16v (95PS) Start/Stop engine reinforces Vauxhall's eco commitment even further, increasing fuel economy over the non-Start/Stop 75PS models by an incredible 27.1% (3-door). In addition, all three Start/Stop engines cut CO₂ by so much that they qualify for zero Vehicle Excise Duty* (VED) in the first year and the 95PS diesel version for the life of the vehicle*.

Transmissions. The 1.3CDTi 16v (95PS) SE and SXi plus 1.7CDTi 16v SE and SRi diesel models come with a six-speed manual gearbox. The rest of the range comes with a five-speed manual as standard, with sophisticated four-speed automatic (1.4i 16v) and five-speed Easytronic (1.2i 16v) transmission models also available.

	Combined fuel economy mpg (litres/100km)	CO ₂ emissions (g/km)	VED (2013/14)*		Benefit in kind tax band** (2013/14 tax year)
			First year	Standard	
Petrol					
1.0i 12v ecoFLEX	55.4 (5.1)	120	£0	£30	16%
1.2i 16v VVT	51.4 (5.5)	129	£0	£105	17%
1.2i 16v VVT Easytronic	53.3 (5.3)	125	£0	£105	17%
1.2i 16v VVT ecoFLEX Start/Stop†	55.4 (5.1)	119	£0	£30	15%
1.2i 16v VVT Start/Stop††	55.4 (5.1)	121	£0	£105	16%
1.4i 16v VVT	51.4 (5.5)	129	£0	£105	17%
1.4i 16v VVT automatic 3-door/5-door	46.3 (6.1)/44.8 (6.3)	143/147	£140	£140	20%/21%
1.4i 16v VVT Turbo Start/Stop	51.4 (5.5)	129	£0	£105	17%
Diesel					
1.3CDTi 16v (75PS) ecoFLEX 3-door/5-door	67.3 (4.2)	110/112	£0	£20/£30	17%
1.3CDTi 16v (75PS) ecoFLEX Start/Stop	74.3 (3.8)	100	£0	£0	15%
1.3CDTi 16v (95PS) ecoFLEX	64.2 (4.4)	115	£0	£30	18%
1.3CDTi 16v (95PS) ecoFLEX Start/Stop 3-door/5-door	85.6 (3.3)/83.1 (3.4)	88/89	£0	£0	13%
1.7CDTi 16v ecoFLEX 3-door/5-door	62.8 (4.5)/61.4 (4.6)	118/119	£0	£30	18%



Easytronic.
Choose Corsa's
optional
Easytronic
transmission

and you'll get a five-speed manual gearbox with a fully automatic mode. In manual mode, you push the lever forward or back to shift gears up or down and by nudging the lever to the side you switch to fully automatic mode. There's no clutch pedal so you can drive it on an automatic-only driving licence.

Vauxhall Lifetime Warranty. We're so confident in our quality and reliability that we are now able to offer a lifetime warranty. Available to the first owner of all Corsa models, it's valid for the lifetime of the vehicle up to a maximum of 100,000 miles*. Please see back cover for more details.

LIFETIME
WARRANTY 100,000 MILE

**Correct at time of publication (May 2013).*

***Taxation information for guidance only. Please take professional advice on your own tax position.*

†Figures apply to vehicles fitted with wheels up to 16 inches in diameter.

††Figures apply to vehicles fitted with 17-inch wheels.

#Vauxhall Lifetime Warranty covers lifetime ownership of first car owner, 100,000 mile limit, annual check required. Terms and conditions apply. For more information visit www.vauxhall.co.uk/warranty



A sense of fun. Okay, we could tell you that the Corsa chassis has been designed to ensure pure driving pleasure without ever compromising ride comfort. But wouldn't it be better to discover how much fun it is to drive by trying it for yourself?

Dynamic chassis system. The Corsa chassis features optimised spring, damper and anti-roll bar settings to combine serious ride comfort with real agility and is equally at home around the city streets or out on the open road. The advanced Anti-lock Braking System (ABS) combines with other chassis safety features to improve stability and steering behaviour in a range of emergency situations. Corsa, serious fun and peace of mind whatever the driving conditions.



ABS and ESP-plus. Corsa's Anti-lock Braking System (ABS) includes safety features like Straight Line Stability control and Cornering Brake Control as standard. Electronic Stability Programme-plus (ESP-plus)* is optional on all models.



Speed-sensitive power assisted steering. With Corsa's power steering, it's easier to turn the wheel when negotiating those tight parking spaces around town, but more stable, with more feedback, once you're out on the open road. Less stress, more driving pleasure.



Sporty models. Choose the Limited Edition, Black Edition or SRi and you will also enjoy a lower ride height, and sportier spring and damper settings, plus progressive rate, variable ratio power-steering for an even more dynamic driving sensation.

**ESP is active at all times. The feature can be disabled on VXR models only.*



SXi model illustrated features 17-inch alloy wheels, Adaptive Forward Lighting, VXR Styling Pack and two-coat metallic paint optional at extra cost.





Model illustrated features Adaptive Forward Lighting and Guacamole paint optional at extra cost.

Intelligent safety. Our safety features are almost taken for granted nowadays, but it doesn't mean we've stopped adding new ones. Double front seatbelt pretensioners and adaptive brake lights are just two examples of how Corsa achieves such a high safety rating.



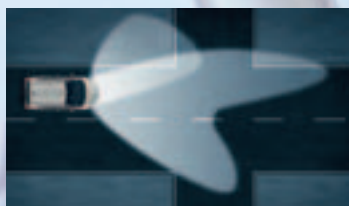
Double pretensioners. Front seatbelt pretensioners act on the diagonal shoulder restraint on all models. And on most models the lap belt too. So in the event of a collision, they're ready to interact with the front airbags and compensate for lateral seat movement.

Daytime running lights. As well as providing a striking style accent on the Corsa the daytime running lights improve your visibility to other road users whatever the conditions.



Adaptive Forward Lighting (AFL). Night driving has been known to generate stress. Corsa's advanced halogen AFL system projects the headlight beams into curves and provides extra side illumination when making extreme turns. The result: less stress, more safety. Optional on SE, SXi, SRI and Black Edition.

Airbags. Most Corsa models feature double-action front seatbelt pretensioners and up to six airbags, including front seat side-impact and curtain airbags too. Press a button on the centre console to deactivate the front passenger's airbag and you can keep a rear-facing child seat up front.



Static cornering light. Halogen Adaptive Forward Lighting throws light 90 degrees left or right for enhanced lateral vision. The system operates up to 25mph, also while reversing.



Dynamic curve light. Halogen Adaptive Forward Lighting moves the headlight beams outwards up to 15 degrees left or right of the straight ahead position when you turn the steering wheel, helping improve your vision of an approaching bend.



Adaptive brake lights. ABS brakes can shorten your stopping distance in slippery road conditions, but what about the driver behind you? With Corsa, if the ABS is activated at over 18mph, your brake lights blink at five times a second, warning the following driver that you're emergency braking.



Security. Every Corsa features an engine deadlock immobiliser as standard. Expression models are fitted with central locking whilst all other models feature remote control central deadlocking. There's also an internal door locking switch for added reassurance in the event of unwanted attention from outside the car.

How do you build a small car that feels like a big one? You give it plenty of space for you and your friends. You make room available for all your kit with clever storage solutions. And you make plenty of smart features available, so every Corsa is exactly the way you want it.



Flex-Fix®. The revolutionary Flex-Fix® system incorporates an integrated carrier for two bikes, so you don't need a separate roof or rear carrier. Optional at extra cost on Exclusiv, SE and SXi models, most of the time Flex-Fix® stays hidden behind the rear number

plate, but when the need arises, you simply extend it, attach the extra rear lights, fix your bikes to the carrier and off you go. An acoustic warning sounds when the carrier is extended and reverse gear is engaged.



DualFloor luggage compartment. When the rear seat backs are folded, it provides a long, level, load surface which makes loading that bit easier. And when lowered, it offers a deeper load area. Optional at extra cost on SE, SXi and SRI models.



Clever storage. Corsa has so many places to keep your belongings. There are drinks holders and stowage compartments in the centre console and the front door pockets (and rear side panels on 3-door models) have holders for drinks bottles up to 1.5 litres.



Flex-Fix® bike carrier, dark-tinted rear windows, 17-inch alloy wheels and two-coat metallic paint are optional at extra cost.



Easy life. Corsa is available with some pretty brilliant features so you never have to compromise on what you really want. Like Electronic Climate Control. Heated steering wheel. Or simply added peace of mind. So it's easy to choose a new Corsa that fits the way you live perfectly.



Cruise control. The easy-to-use, twist up/twist down cruise control – standard on many models and available as part of a Pack on Exclusiv and Energy models – allows you to maintain a steady speed without keeping your foot on the throttle. So it's more comfortable on long journeys and easier to keep to speed limits too.

Sunroof with interior blind. Optional at extra cost on Exclusiv, Energy, SE, SXi and SRi models, the electrically operated glass sunroof stretches wide across the car for maximum fresh air and blue sky. And if the sun's too strong, you simply pull out the roller blind to reduce glare.

Rain and light sensors. Automatic lighting control can switch the car's lights on when it gets dark. Other sensors can switch the wipers on and even dim the rear-view mirror – all automatically. These features are standard on SE and optional as the Sight and Light Pack on SXi and SRi.



Winter Pack. Standard on SE and optional on Exclusiv, SXi, Limited Edition, Black Edition and SRi models, the Winter Pack provides both driver and front passenger with heated seats, while the heated steering wheel is a first-in-class feature.



Air con and ECC. Air conditioning provides chilled air on hot days, faster demisting on damp days and a more pleasant atmosphere throughout the year. Move up to Electronic Climate Control (ECC) for a more consistent control of the interior temperature.



Driving position. You're going to be spending some quality time in your Corsa. So we've made it easy for you to make sure it's exactly how you want it. The Corsa interior is big on ergonomic efficiency. Which means it's designed around real people, with space to relax and plenty of room for long legs and broad shoulders – front and rear. All the controls are within easy reach so you don't have to take your eyes off the road for more than a moment to adjust the heating or the audio, for example.

Best of all, it's easy to find the perfect seating position with a driver's seat that moves six ways – including height adjustment – on most models. On Exclusiv models and above (optional on S as part of the Plus Pack), you'll find fully adjustable steering too, bringing us right back to what we said earlier about real people and perfect ergonomics.





Touch and Connect multi-media satellite navigation system is optional at extra cost.



Bluetooth®. Your phone interfaces with the infotainment unit for operation via the steering wheel control, fascia display or voice activation via Bluetooth®.



Aux-in socket. All Corsa models feature an aux-in socket so you can play tracks direct from your own personal MP3 player.

Get connected. And stay connected on the move. A touch-screen navigation system. CD players. Digital Audio Broadcast (DAB). Bluetooth® technology. All easy to use, and all available in the Corsa.

CD 30 MP3. Select Expression, S, Exclusiv, Limited Edition, Black Edition, SE, SXi or SRi and you're treated to a six speaker system including an MP3 CD player and aux-in socket so you can play tracks direct from your personal MP3 player.

CD 40. Standard on Energy models and optional on Exclusiv, Limited Edition, Black Edition, SE, SXi and SRi models the CD 40 audio unit offers all the features of the CD 30 MP3 unit but with the addition of USB connectivity.

DAB. Upgrade Corsa's CD 30 and CD 40 units with a digital audio system for a better listening experience. Optional on all models.

Mobile phone system with Bluetooth®. Standard on Energy and optional on other models**, this dual band mobile phone system* is fully integrated into the audio and communication system and features voice control that connects wirelessly to phones with Bluetooth® technology. The multi-function display menus are easy to navigate using the steering wheel audio controls and the audio unit is automatically muted during calls.

Touch and Connect. An optional intuitive touch-screen navigation system complete with USB connection and Bluetooth® facility.

The perfect in-car multimedia solution. The Corsa's sophisticated system packs all the latest technology:

- 5-inch touch-screen colour display and steering wheel control for easy, intuitive operation
- Dynamic navigation with bird's eye view map
- Navigation data for 28 European countries on SD card
- CD/MP3 CD player
- Aux-in socket and USB connection with full control and browsing capability for portable MP3 players
- Bluetooth® wireless connectivity for hands-free calling and audio streaming with detailed track information on display
- 4 x 20 watts per channel output and 7 premium speakers

*Does not include phone or cradle. Please refer to the online Vauxhall Car and Accessory Price Guide for a list of phone-specific cradles. **Not on Expression and S.



Corsa. You choose.

So here's the question. Do you get what you want? Or make do with what you get? We suspect the former. So it's just as well that Corsa comes with petrol and diesel engines, vibrant, fashionable colours and trims, and all in a brilliant choice of feature-packed models like the new Corsa Energy Special Edition. Because, not only does it look good on the outside with alloy wheels as standard, but it's got all you need on the inside too, with exclusive Salta cloth upholstery, USB and Bluetooth® connectivity plus the chance to listen to all your favourite tunes as there's an aux-in socket for your MP3 player too.

Expression and S

Standard features include:

- Driver's and front passenger's dual-stage airbags
- Anti-lock Braking System (ABS)
- Emergency Brake Assist
- Electronic engine deadlock immobiliser
- CD/MP3 CD player/aux-in socket/ stereo radio (CD 30 MP3)
- Speed-sensitive power-assisted steering
- Door-to-door illumination
- Electrically adjustable door mirrors
- Map pockets on front seat backs
- Central locking
- Daytime running lights

In addition, S models include:

- Remote control central deadlocking
- Electrically operated front windows
- Welcome lighting

Optional S Plus Pack:

- Driver's seat height adjuster
- Steering column adjustable for reach and rake

Engine availability

Insurance groups (ABI)

Expression 3-door	
1.0i 12v ecoFLEX	2E

S 3- and 5-door	
1.0i 12v ecoFLEX	2E
1.2i 16v VVT	6E
1.2i 16v VVT Easytronic	6E
1.2i 16v VVT ecoFLEX Start/Stop*	6E
1.3CDTi 16v (75PS) ecoFLEX	7E
1.3CDTi 16v (75PS) ecoFLEX Start/Stop**	7E
1.3CDTi 16v (95PS) ecoFLEX Start/Stop† 8E	

*Only available on air-conditioned 5-door models.

**Only available on 5-door models.

†Not available on air-conditioned 3-door models.

S model illustrated with air conditioning, two-coat metallic paint and optional Plus Pack at extra cost.



Exclusiv

Additional features over and above S models include:

- Front seat side-impact and full-size curtain airbags
- Steering wheel mounted audio controls
- Steering column adjustable for reach and rake
- Driver's seat height adjuster
- Twin electrically adjustable/heated door mirrors (wide-angle on driver's side)
- Chrome-effect interior detailing
- Body-colour door handles
- 15-inch steel wheels

Optional Exclusiv Plus Pack:

- 15-inch five twin-spoke alloy wheels
- Cruise control
- Front fog lights
- Multi-function trip computer



Engine

availability

Insurance groups (ABI)

3- and 5-door

1.2i 16v VVT	6E
1.2i 16v VVT Easytronic*	6E
1.2i 16v VVT ecoFLEX Start/Stop**	6E
1.4i 16v VVT†	8E
1.4i 16v VVT automatic	8E
1.3CDTi 16v (75PS) ecoFLEX	7E
1.3CDTi 16v (75PS) ecoFLEX Start/Stop†	7E
1.3CDTi 16v (95PS) ecoFLEX Start/Stop	8E

*Only available on 5-door models.

**Only available on air-conditioned 5-door models.

†Not available on non air-conditioned 3-door models.

Model illustrated features air conditioning and two-coat metallic paint, optional at extra cost.



SE

Additional features over and above
Exclusiv models include:

- Air conditioning
- 16-inch alloy wheels
- Automatic Lighting Control
- Rain-sensitive windscreen wipers
- Front and rear seats with Morrocana side bolsters
- Front fog lights
- Translucent lighting and window controls
- Electrically heated leather-covered steering wheel
- Electrically heated front seats
- 60/40 split-folding rear seat back
- Sports instruments
- Alloy-effect front door sill covers
- Cruise control
- Multi-function trip computer



SE

Engine availability

3- and 5-door

1.2i 16v VVT 6E

1.4i 16v VVT 9E

1.4i 16v VVT automatic 9E

1.3CDTi 16v (75PS) ecoFLEX 7E

1.3CDTi 16v (75PS) ecoFLEX Start/Stop 7E

1.3CDTi 16v (95PS) ecoFLEX 9E

1.7CDTi 16v (130PS) ecoFLEX 16E

Insurance groups (ABI)

Model illustrated features electronic climate control (including graphic info display), 17-inch alloy wheels and two-coat metallic paint, optional at extra cost.



Energy

Additional features over and above S models include:

- 16-inch alloy wheels
- Front seat side-impact airbags
- Mobile phone system with Bluetooth®
- CD/MP3 CD player/USB/aux-in socket/stereo radio (CD 40)
- Air conditioning (non air-conditioned 1.0i 12v and 1.2i 16v VVT models also available)
- Steering column adjustable for reach and rake
- Driver's seat height adjuster
- Electrically adjustable/heated door mirrors
- Body-colour door handles
- Steering wheel mounted audio controls
- Front fog lights

Engine availability

3- and 5-door

1.0i 12v ecoFLEX

1.2i 16v VVT

1.2i 16v VVT Easytronic

1.4i 16v VVT

1.3CDTi 16v (75PS) ecoFLEX

Insurance groups (ABI)

2E

6E

6E

8E

6E

Model illustrated features two-coat pearlescent paint, optional at extra cost.





SXi

Additional features over and above

Exclusiv models include:

- 16-inch alloy wheels
- Front fog lights
- Dark-style headlights
- Dark-style tail lights
- Sports-style front seats
- Sports instruments
- Leather-covered sports steering wheel
- 60/40 split-folding rear seat back
- Dark-tinted windows (excludes windscreen and front door windows)
- Chrome-effect exhaust tailpipe
- Cruise control
- Multi-function trip computer
- Front map reading lights
- Rear reading light (5-door)



Engine availability

Insurance groups (ABI)

3- and 5-door

1.2i 16v VVT	6E
1.2i 16v VVT ecoFLEX Start/Stop*	6E
1.4i 16v VVT	8E
1.4i 16v VVT automatic	8E
1.3CDTi 16v (75PS) ecoFLEX	7E
1.3CDTi 16v (75PS) ecoFLEX Start/Stop*	7E
1.3CDTi 16v (95PS) ecoFLEX	9E

**Only available on air-conditioned models.*

Model illustrated features air conditioning, rear parking distance sensors and brilliant paint, optional at extra cost.



SRI

Additional features over and above SXi models include:

- 17-inch alloy wheels
- Body-colour sports front lower spoiler, side sills, rear lower skirt and rear spoiler
- Sports suspension
- Air conditioning
- Sports pedals
- Progressive rate variable ratio speed-sensitive power steering



SRI

Engine availability

3- and 5-door

1.4i 16v VVT

1.7CDTi 16v (130PS) ecoFLEX

Insurance groups (ABI)

9E

16E

Model illustrated features Sight and Light Pack, optional at extra cost.



Limited Edition

Additional features over and above Exclusiv models include:*

- 17-inch black twin-spoke alloy wheels
- Body-colour sports front lower spoiler, side sills, rear lower skirt and rear spoiler
- Sports suspension
- Front fog lights
- Dark-style headlights and tail lights
- Dark-tinted windows (excludes windscreen and front door windows)
- Air conditioning
- Sports-style front seats
- Leather-covered steering wheel
- Sports pedals
- Cruise control
- Multi-function trip computer
- Red, silver or yellow interior seat stitching
- Red, white, orange, matt chrome or yellow air vent rings
- Choice of six exterior colours – Flame Red, Glacier White, Chilli Orange, Asteroid Grey, Carbon Flash or Flaming Yellow each with a Carbon Flash black roof and door mirror housings

Optional Line Switch Pack** featuring twin black stripes on the bonnet and tailgate and twin body colour stripes on the roof.

Engine availability

3- and 5-door

1.2i 16v VVT

1.3CDTi 16v (75PS) ecoFLEX

Insurance groups (ABI)

7E

7E

*Limited Edition models do not feature the following Exclusiv features: front seat side-impact and full-size curtain airbags and pyrotechnic front lap belt pretensioner system.

** Optional at extra cost. Not available on Asteroid Grey, Carbon Flash or Chilli Orange models.



Orange air vent rings feature with Chilli Orange exterior colour.



Matt chrome air vent rings feature with Asteroid Grey and Carbon Flash exterior colours.

Charcoal/Silver Twist cloth trim and white air vent rings feature with Glacier White exterior colour.



Model illustrated features brilliant paint, optional at extra cost.



Charcoal/Red Twist cloth trim and red air vent rings feature with Flame Red exterior colour.



Charcoal/Yellow Twist cloth trim, yellow air vent rings and yellow stitching on steering wheel feature with Flaming Yellow exterior colour.



Black Edition

Additional features over and above
Exclusiv model includes:*

- 17-inch diamond-cut black twin-spoke alloy wheels
- Body-colour front grille, sports front lower spoiler, side sills, rear lower skirt and rear spoiler
- Sports suspension
- Front fog lights
- Dark-style headlights and tail lights
- Dark-tinted windows (excludes windscreen and front door windows)
- Air conditioning
- Sports-style front seats
- Leather-covered steering wheel
- Sports pedals
- Cruise control
- Multi-function trip computer
- Silver interior seat stitching
- Matt chrome air vent rings
- Carbon Flash exterior paint

Engine availability

3- and 5-door

1.4i 16v VVT Turbo (120PS) Start/Stop 13E

Insurance groups (ABI)

**Black Edition models do not feature the following Exclusiv features: front seat side-impact and full-size curtain airbags and pyrotechnic front lap belt pretensioner system.*





Vehicle illustrated features the following accessories fitted at extra cost: Line Pack, 17-inch white alloy wheels, body side protection mouldings, VXR styling kit and base carrier roof rack system with Thule roof box. In addition dark-tinted rear windows and two-coat metallic paint, optional at extra cost.

Genuine Vauxhall Accessories are the right choice for your Corsa. Whatever you're into, there's certain to be a Vauxhall accessory with your name on it, all fitted by trained Vauxhall professionals. We've only featured a small selection of what's available here, so please check with your Vauxhall retailer for accessory availability information or visit our website at www.vauxhall.co.uk/accessories



Privacy shades. Available for the rear side and tailgate windows, privacy shades provide shade for rear seat passengers and increase security. The tailored fit still allows the rear windows to be opened.



Base carrier. The Vauxhall roof rack system begins with this base carrier. It comprises of two T-track bars which support a wide range of attachments. Each carrier is supplied with locks for added security.



Rear parking distance sensors. Activated automatically as you select reverse, this clever system beeps faster the closer you get to an obstruction, changing to a continuous tone at 300mm away.



Thule bicycle carrier. Used in conjunction with the Vauxhall base carrier this system, manufactured by Thule, allows a bicycle to be transported on the roof of your vehicle. Designed to enable easy installation, the bicycle is secured using quick release straps and a lock for security. Available in steel or aluminium.

FURTHER ACCESSORIES INCLUDE:

- Thatcham approved alarm system
- Floor mats
- Cargo liner
- Mudflaps
- Detachable tow bar
- Electrically chilled 12-litre cool bag
- Thule roof boxes
- Thule alloy ski carrier
- Anti-slip mat
- Steering wheel security bar
- Child seats
- Alloy wheels
- VXR styling accessories
- iPad cradle

Standard wheels:

Expression/S*



14-inch steel wheels with flush covers and 185/70 R 14 tyres.

S**



14-inch steel wheels with flush covers and 175/70 R 14 tyres.

Exclusiv



15-inch steel wheels with flush covers and 185/65 R 15 tyres.

Energy



16-inch alloy wheels with 195/55 R 16 tyres.

SE



16-inch alloy wheels with 195/55 R 16 tyres.

SXi



16-inch alloy wheels with 195/55 R 16 tyres.

SRI



17-inch alloy wheels with 215/45 R 17 tyres.

Limited Edition



17-inch alloy wheels in black with 215/45 R 17 tyres.

Black Edition



17-inch alloy wheels in black (diamond-cut) with 215/45 R 17 tyres.

Line Pack†



17-inch alloy wheels in white with 215/45 R 17 tyres.

Optional wheels:†

Exclusiv**



15-inch alloy wheels with 185/65 R 15 tyres.

SE



17-inch alloy wheels with 215/45 R 17 tyres.

SXi**



17-inch alloy wheels with 215/45 R 17 tyres.

Please note: All models feature an emergency tyre inflation kit in lieu of a spare wheel. Spare wheel optional at extra cost. In addition 1.7CDTi 16v models have five-stud wheels.

*Not including 1.3CDTi 16v (95PS) ecoFLEX Start/Stop models.

**1.3CDTi 16v (95PS) ecoFLEX Start/Stop models only.

†Extra-cost option. 17-inch alloy wheels not available with 1.3CDTi 16v (75PS) ecoFLEX Start/Stop engines.

††Not available on 1.2i VVT ecoFLEX Start/Stop models or in conjunction with optional Line Pack.



Inspired by our racing heritage, Vauxhall VXR styling products come with all the same experience, knowledge, and passion for style and performance. They put the accent firmly on quality and exclusivity, with a winning edge. And they add flair, personality and excitement to every Corsa model.

VXR Styling Pack. Standard on Limited Edition, Black Edition and SRi models this pack is optional on SE and SXi models and consists of a front lower spoiler, side sills, rear roof spoiler and rear skirt. In addition, SE models include a chrome-effect exhaust tailpipe (standard on SXi). These items are also available

separately as retailer-fit accessories. Vehicle illustrated also features electric glass sunroof, Adaptive Forward Lighting and two-coat metallic paint optional at extra cost.





Corsa VXR.

This is extra-sensory stimulation. Cars with soul and power to make you feel alive, electrified and inspired. A range of driver-focused, performance machines for the road, born on the track.

Whichever way you look at it, Corsa VXR doesn't hang around. The lightweight 1.6 litre turbo puts out 192PS and the software controlled overboost increases max torque to 260+Nm for safer overtaking. No worries in the chassis department either. With lowered sports suspension, bigger brakes and switchable Electronic Stability Programme (ESP) with traction control – it's all designed for rapid, safe progress.



Interior features include:

- Recaro shell-backed sports front seats
- Three-spoke flat bottom leather-covered sports steering wheel with VXR logo
- CD/MP3 CD player/aux-in/stereo radio (CD 30 MP3)
- DAB digital radio
- Unique VXR gear knob
- Sports pedals
- Air conditioning
- VXR alloy-effect door sill covers

Exterior features include:

- 17-inch Y-design alloy wheels (below)
- 18-inch alloy wheels with anthracite inner, optional at extra cost (right)
- VXR honeycomb sports grille and air dam/bumper
- VXR side sills, rear bumper incorporating diffuser and rear roof spoiler



For more information on the Corsa VXR please ask your Vauxhall retailer for a copy of the latest VXR range brochure.

Turn the page for information on the striking Corsa VXR Nürburgring – the most powerful Corsa ever.

Corsa VXR Nürburgring Edition. When you name a car after one of the toughest race tracks in the world, it had better deliver. The Corsa VXR Nürburgring Edition delivers. Big time. Blooded at Germany's notorious Nürburgring Nordschleife test circuit – a 205PS 1.6 litre turbocharged engine, Bilstein developed chassis set up, uprated sports exhaust and high-performance Brembo braking say this is Vauxhall's most powerful Corsa ever.



*“Fast, focused and
sensationally fun
to drive”*

Autocar





Corsa VXR Nürburgring feature highlights over Corsa VXR:

- Maximum power: 205PS
- Maximum torque: 280Nm*
- Unique 18-inch high-gloss Anthracite alloy wheels with 225/35 R 18 ultra-low profile tyres
- Unique extended front splitter
- Unique rear diffuser
- Drexler mechanical multi-plate limited-slip differential
- Lowered Bilstein springs and inverted dampers
- Stainless steel dual exhaust system with reduced back pressure

For more information on Corsa VXR Nürburgring Special Edition please ask your Vauxhall retailer for a copy of the separate Corsa VXR Nürburgring Brochure or log on to www.vxr.co.uk.

*With turbo overboost function.



Flame Red – Solid

Available on Expression/S/Exclusiv/Energy/SE/SXi/
Limited Edition*/SRi.



Royal Blue – Solid

Available on S/Exclusiv/SE.



Glacier White – Brilliant**

Available on Expression/S/Exclusiv/Energy/SE/SXi/
Limited Edition*/SRi.



Sovereign Silver – Metallic**

Available on S/Exclusiv/Energy/SE/SXi/SRi.



Chilli Orange – Metallic**

Available on S/Exclusiv/Energy/SE/SXi/
Limited Edition*/SRi.



Silver Lake – Metallic**

Available on S/Exclusiv/Energy/SE/SXi/SRi.



Crinan Blue – Metallic**

Available on S/Exclusiv/Energy/SE.



Asteroid Grey – Pearlescent**

Available on S/Exclusiv/Energy/SE/SXi/
Limited Edition*/SRi.



Lime Green – Pearlescent**

Available on S/Exclusiv/Energy/SE.



Guacamole – Brilliant**

Available on S/Exclusiv/Energy/SE/SXi/SRi.



Flaming Yellow – Brilliant**

Available on S/Exclusiv/Energy/SE/SXi/
Limited Edition†/SRi.



Pepperdust – Metallic**

Available on Exclusiv/Energy/SE/SXi/SRi.



Carbon Flash – Metallic**

Available on S/Exclusiv/Energy/SE/SXi/
Limited Edition†/Black Edition††/SRi.



Waterworld – Pearlescent**

Available on S/Exclusiv/Energy/SE.

This season's 'must have' colour? Take your pick from a great range of Corsa shades. And if you really want to stand out from the crowd take a look at our new Limited Edition range or our optional Line Pack combinations.

**Limited Edition models feature a Carbon Flash black roof and door mirror housings.*

***Optional at extra cost.*

†No-cost option on Limited Edition models. Models also feature Carbon Flash black roof and door mirror housings.

††Standard on Black Edition models.

The colours reproduced may vary slightly from the actual paint colour. As a result, they should be used as a guide only. Your Vauxhall retailer has a comprehensive display of our paint samples. Vehicle illustrated is a non-specific model.

Line Switch Pack

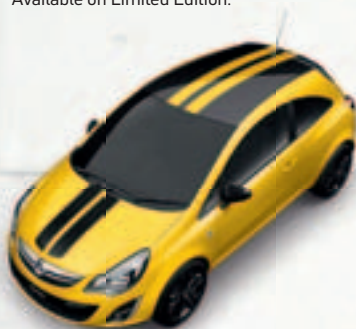
Standing out from the crowd couldn't be any easier. The new Corsa Line Switch Pack* – consisting of twin black stripes on the bonnet and tailgate together with twin body-colour stripes on the roof – gets you noticed.



Flame Red – Solid
Available on Limited Edition.



Glacier White – Brilliant
Available on Limited Edition.



Flaming Yellow – Brilliant
Available on Limited Edition.

**Optional at extra cost.*

The colours reproduced may vary slightly from the actual paint colour. As a result, they should be used as a guide only. Your Vauxhall retailer has a comprehensive display of our paint samples. Vehicle illustrated is a non-specific model.



Flame Red – Solid

Available on Exclusiv/SXi/SRi.



Chilli Orange – Metallic†

Available on Exclusiv/SXi/SRi.



Crinan Blue – Metallic†

Available on Exclusiv.



Carbon Flash – Metallic†

Available on Exclusiv/SXi/SRi.



Asteroid Grey – Pearlescent†

Available on Exclusiv/SXi/SRi.



Lime Green – Pearlescent†

Available on Exclusiv.

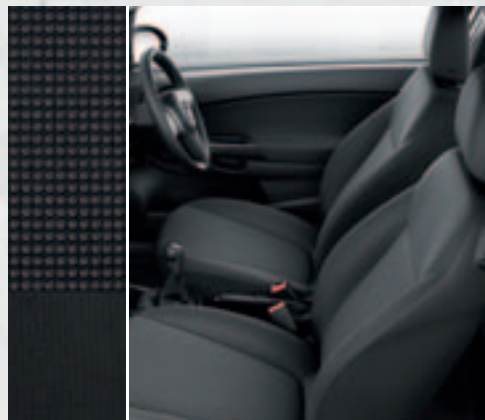
Express your style with a Corsa Line Pack** consisting of white 17-inch alloy wheels, white door mirrors and twin white stripes on the bonnet, roof and tailgate. Available in these striking combinations.

***Optional at extra cost. Not available on 1.3CDTi 16v (75PS) ecoFLEX Start/Stop engines or models fitted with the electrically operated sliding glass sunroof.*

†Metallic or pearlescent paint cost is in addition to the cost of the Line Pack.

The colours reproduced may vary slightly from the actual paint colour. As a result, they should be used as a guide only. Your Vauxhall retailer has a comprehensive display of our paint samples. Vehicle illustrated is a non-specific model.

With funky colours you need a matching interior. Corsa, better looking inside and out.



Punch cloth – Charcoal
Standard on Expression and S models.

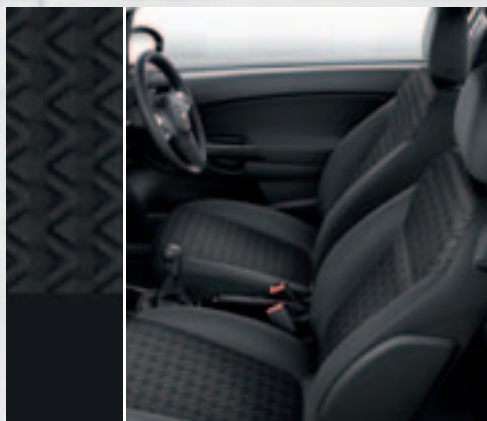


Reflection cloth – Charcoal
Standard on Exclusiv models.



Twist cloth – Charcoal/Red
Standard on Limited Edition models
(available with Flame Red exterior colour).

*The colours illustrated may vary slightly from the actual trim material.
As a result, they should be used as a guide only.*



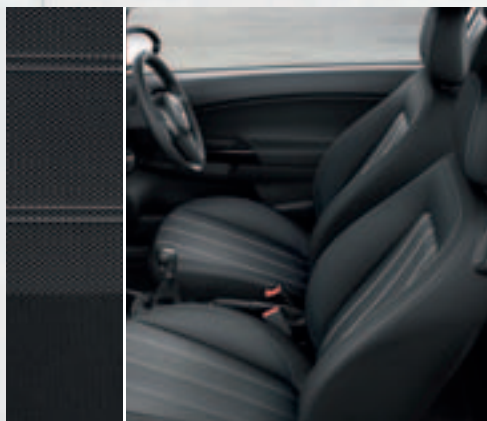
Salta cloth – Charcoal
Standard on Energy models.



Drops cloth/Morrocana – Charcoal
Standard on SE models.



Twist cloth – Charcoal/Red
Standard on SXi models.



Twist cloth – Charcoal/Silver
Standard on Limited Edition models (available with Glacier White, Asteroid Grey, Chilli Orange and Carbon Flash exterior colours) and Black Edition models.



Twist cloth – Charcoal/Yellow
Standard on Limited Edition models (available with Flaming Yellow exterior colour).



Tracks cloth – Charcoal/Red
Standard on SRi models.







Performance, fuel economy, emissions and VED rates

	Performance (manufacturer's figures)		Fuel economy mpg (litres/100km)			CO ₂ emissions (g/km)	Vehicle Excise Duty*	
	Maximum speed (mph)	Acceleration 0-62mph (secs)	Urban driving	Extra- urban driving	Combined figure		First year rate	Standard rate
<i>Manual gearbox</i>								
1.0i 12v ecoFLEX	96	18.2	44.1 (6.4)	65.7 (4.3)	55.4 (5.1)	120	£0	£30
1.2i 16v VVT	107	13.6	39.2 (7.2)	62.8 (4.5)	51.4 (5.5)	129	£0	£105
1.2i 16v VVT ecoFLEX Start/Stop ¹	107	13.6	44.1 (6.4)	65.7 (4.3)	55.4 (5.1)	119	£0	£30
1.2i 16v VVT Start/Stop ²	107	13.6	43.5 (6.5)	65.7 (4.3)	55.4 (5.1)	121	£0	£105
1.4i 16v VVT	112	11.9	39.8 (7.1)	61.4 (4.6)	51.4 (5.5)	129	£0	£105
1.4i 16v VVT Turbo Start/Stop	120	10.3	39.2 (7.2)	62.8 (4.5)	51.4 (5.5)	129	£0	£105
1.6i 16v Turbo (192PS)	140	7.2	28.8 (9.8)	47.9 (5.9)	38.7 (7.3)	172	£285	£200
1.6i 16v Turbo (205PS)	143	6.8	27.7 (10.2)	46.3 (6.1)	37.2 (7.6)	178	£335	£220
1.3CDTi 16v (75PS) ecoFLEX 3-door	101	14.9	53.3 (5.3)	80.7 (3.5)	67.3 (4.2)	110	£0	£20
1.3CDTi 16v (75PS) ecoFLEX 5-door	101	14.9	53.3 (5.3)	78.5 (3.6)	67.3 (4.2)	112	£0	£30
1.3CDTi 16v (75PS) ecoFLEX Start/Stop	101	14.9	64.2 (4.4)	83.1 (3.4)	74.3 (3.8)	100	£0	£0
1.3CDTi 16v (95PS) ecoFLEX SE/SXi	107	12.3	52.3 (5.4)	74.3 (3.8)	64.2 (4.4)	115	£0	£30
1.3CDTi 16v (95PS) ecoFLEX Start/Stop S/Exclusiv 3-door	110	12.3	76.3 (3.7)	91.1 (3.1)	85.6 (3.3)	88	£0	£0
1.3CDTi 16v (95PS) ecoFLEX Start/Stop S/Exclusiv 5-door	110	12.3	74.3 (3.8)	91.1 (3.1)	83.1 (3.4)	89	£0	£0
1.7CDTi 16v ecoFLEX 3-door	124	9.5	50.4 (5.6)	74.3 (3.8)	62.8 (4.5)	118	£0	£30
1.7CDTi 16v ecoFLEX 5-door	124	9.5	49.6 (5.7)	72.4 (3.9)	61.4 (4.6)	119	£0	£30
<i>Easytronic/Automatic</i>								
1.2i 16v VVT Easytronic	107	14.9	41.5 (6.8)	64.2 (4.4)	53.3 (5.3)	125	£0	£105
1.4i 16v VVT 3-door automatic	107	13.9	35.3 (8.0)	56.5 (5.0)	46.3 (6.1)	143	£140	£140
1.4i 16v VVT 5-door automatic	107	13.9	34.4 (8.2)	55.4 (5.1)	44.8 (6.3)	147	£140	£140

* = Correct at time of publication. 1 = Figures apply to vehicles fitted with wheels up to 16 inches in diameter. 2 = Figures apply to vehicles fitted with 17-inch wheels.

Fuel consumption and CO₂ emission data complies with the relevant EU testing regulations used by vehicle manufacturers to enable comparisons between different models. **Important:** Please note fuel consumption can be affected by many factors including driving style, road and traffic conditions, vehicle mileage and standard of maintenance. In addition these results relate to the particular vehicle tested, inevitably there will be differences between individual vehicles of the same model.

Tyre rating

Tyre size	Fuel efficiency group	Wet grip performance	External noise	
			Measured (dB)	Group
175/70 R 14	B	B	74	
185/70 R 14	E	B-C	70-74	
185/65 R 15	B-E	B-E	67-70	
195/55 R 16	C-E	A-C	68-71	
215/45 R 17	E-F	B	68-75	
225/35 R 18	E	B	77	

Tyre rating according to EU Regulation 1222/2009

Fuel tank capacity

- 40 litres (8.8 gallons) – 1.3CDTi 16v (95PS) ecoFLEX S/Exclusiv models only
- 45 litres (9.9 gallons) – except 1.3CDTi 16v (95PS) ecoFLEX S/Exclusiv models

Trust Vauxhall

Company Car Driver 3 Day Test Drive



Our free* 3 Day Test Drive programme is open to all Company Car Drivers which allows you to choose any model in the current Vauxhall line-up (excluding all VXR models and Commercial Vehicles), with full insurance cover provided, to give you a meaningful length of time to make an informed decision about your next company car.

To book your free* test drive just log on to www.vauxhall3dtd.co.uk or call **0870 240 4848****



Fleet Customer Services

Our dedicated support services for fleet decision makers include factory demonstrators and information on whole life costs, company car taxation and finance.

For further information please call **0870 010 0651**.

E10 Fuel

E10 fuel is cleared for use in all petrol-engined Vauxhall vehicles excluding models with the 2.2 litre direct injection petrol engine (code Z22YH) used in Vectra, Signum and Zafira models. Owners of these vehicles should continue to use regular unleaded or premium unleaded petrol.

Proud Sponsor of Home Nations Football



For more information...

For a brochure on any Vauxhall model (up to a maximum of three per caller) or location of your nearest Vauxhall retailer please call **0845 600 1500**.

Alternatively, details can be found on our website at www.vauxhall.co.uk

Join us online:



Scan this QR code with your smartphone for more information. Don't forget to download a QR reader from your app store first.

Vauxhall Lifetime Warranty

We're so confident in Vauxhall quality and reliability that we are now able to offer a lifetime warranty. Available to the first owner of all new Vauxhall passenger cars, it's valid for the lifetime of the vehicle up to a maximum of 100,000 miles[†]. In addition, our warranty also includes Vauxhall Assistance for 12 months from first registration and six years body panel anti-perforation warranty. Full details of Vauxhall's warranties including terms, conditions and exclusions can be obtained through any authorised Vauxhall retailer or go to: www.vauxhall.co.uk/warranty

LIFETIME
WARRANTY 100,000 MILE

*The free 3 Day Test Drive programme is open to Company Car Drivers and excludes fuel and lubricants, congestion charges, parking and speeding fines and the £250 insurance excess (if applicable). It features a wide selection of models from the Vauxhall range (excluding all VXR models and Commercial Vehicles and subject to availability). Drivers must be aged 25 years or over, have held a full driving licence for at least a year and hold a major credit card. You will need to have your driving licence (and proof of identity (i.e. passport) where the driving licence is not a photocard licence) when your car is delivered. While every effort will be made to ensure that at least 3 days are provided for the test drive, this cannot always be guaranteed due to delivery and collection dates and timings. Available for UK Mainland only. Terms and conditions apply. **Telephone lines open Monday-Friday 9.00am to 5.00pm excluding Bank Holidays. Calls may be recorded or monitored for quality and/or training purposes.

†Vauxhall Lifetime Warranty covers lifetime ownership of first car owner, 100,000 mile limit, annual check required. The warranty excludes wear and tear and serviceable items and the vehicle must be serviced in accordance with the manufacturer's servicing schedule to continue the lifetime warranty. Terms and conditions apply. Offer available to all Vauxhall passenger cars (this offer does not apply to car-derived vans) from 1st August 2010.

Every effort has been made to ensure that the contents of this publication were accurate and up-to-date at the time of going to press (May 2013). Vauxhall vehicles are equipped with components manufactured by various General Motors operating units and outside suppliers. The Company reserves the right to alter specifications and withdraw products from sale without notice. Any such alterations will be notified to Vauxhall retailers at the earliest opportunity, please consult your local retailer for the latest information. The specifications detailed within this brochure are not necessarily applicable to alternative models such as Special Editions. Details of any such models will be contained in specific literature or found on the Vauxhall website. Please note that Vauxhall retailers are not the agents of General Motors UK Limited and are not authorised to bind the Company by any specific or implied undertaking or representation. It is advisable to ensure that your motor insurance policy provides adequate cover for additional fitted options and accessories. Please note accessories shown are for illustrative purposes only. As part of Vauxhall's policy of environmental care, this brochure is printed on paper manufactured using Elemental Chlorine Free pulps from specially farmed, sustainable timber resources. All rights reserved. No part of this publication may be reproduced in any form or by any means, without the prior written permission of General Motors UK Limited.



VAUXHALL