



C'IVIONIS Put the fun back into driving

Get yourself into a Corsa. And get a lot more fun out of life. With stunning styling and brilliant attention to detail, inside and out. A dynamic chassis and punchy petrol or diesel engines. Plus bags of clever features. It can only make life better. Wherever you go. Whatever's in store for you.

This brochure covers Corsa Expression, S, Exclusiv, SE, SXi and SRi models only. Some of the models shown include options and accessories available at extra cost. Not all of the features described are available on every model. So please check in the Equipment section for further details. From time to time, we also offer alternative Corsa models such as Special Editions, featured in their own separate literature or found on the Yauxhall website: www.vauxhall.co.uk

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Corsa looks brilliant from every angle. The seriously sporty three-door, sharp and dynamic with real attitude. And the flexible five-door – maybe a little more grown-up, but ever so versatile and wonderfully well proportioned. On the inside, we've got sharp tailored fabrics, clean lines, modern surface finishes and chrome-effect detailing. And every model has its own unique personality, so all you have to do is choose the one that matches yours.







RESPECT your world.

We all share a responsibility to look after our world. That's why Vauxhall has been at the forefront of green automotive initiatives for many years. Of course, we are always looking to further reduce vehicle CO_2 emissions and our ecoFLEX models already have some of the lowest emissions in the UK. And the introduction of our new Start/Stop models, producing as low as 94g/km of CO_2 , further underlines our commitment to the environment. Most recently, we have been researching ways of developing new cars that are even more efficient than ever before. The forthcoming Vauxhall Ampera* is an Extended Range Electric Vehicle (E-REV) that can drive up to 40 miles on battery power alone and over 300 miles utilising an on-board electric generator system.

But that commitment goes even further. We have dramatically reduced manufacturing emissions, and our new models use more recycled materials and more recyclable parts than ever before.

We also offer free and easily accessible, environmentally friendly, end-of-life vehicle disposal through our partners Autogreen Ltd.

That way, we reduce our environmental impact in every phase of every vehicle's life cycle. Because your world is our world, too.



*For more information on Vauxhall Ampera please visit www.vauxhallampera.co.ul

A new dimension of driving fun

Okay, we could just tell you that the Corsa chassis has been designed to ensure pure driving pleasure without ever compromising ride comfort. And we could explain how Corsa's new Start/Stop technology and lower CO_2 diesels help cut your carbon footprint and save you money too. But wouldn't it be better to discover how much fun it is to drive by trying one for yourself?





New Start/Stop technology. The new Corsa ecoFLEX Start/Stop models switch the engine off when you stop at the lights or in traffic, then restart it automatically once the clutch is depressed, saving fuel and reducing emissions even further. The AUTOSTOP symbol housed within the rev counter indicates that the engine has stopped. The system can be deactivated manually by simply pressing the ECO button on the facia.

As the chart opposite shows, the new Corsa 1.3CDTi 16v (75PS) Start/Stop model cuts CO₂ emissions considerably and improves fuel economy by as much as 4.9% over the non-Start/Stop version. The new 1.3CDTi 16v (95PS) Start/Stop engine available on S and Exclusiv models reinforces Vauxhall's eco commitment even further, increasing fuel economy over the non-Start/Stop 75PS models by an incredible 16.6%. In addition, both Start/Stop engines cut CO₂ by so much that they qualify for zero Vehicle Excise Duty* (VED) in the first year and the 95PS version for the life of the vehicle*.

Further technical details on the Start/Stop system can be found on page 47.

ecoFLEX turbo diesels. Corsa's
Euro 5 diesel engine range combines
performance, refinement and efficiency,
further enhancing their environmental
credentials. The range-topping 1.7CDTi
16v is now joined by two improved
1.3CDTi engines, and two new 1.3CDTi
Start/Stop versions offering even more
eco-efficiency.

Corsa's improved 1.3CDTi 16v (75PS) engine combines higher torque (190Nm) with low CO₂ and superb fuel efficiency. On SE and SXi models an enhanced 1.3CDTi engine now boasts higher power (95PS) and improved torque (210Nm) with impressive fuel economy and low CO₂ emissions. All Corsa diesel models qualify for zero VED* in the first year.

You can find full engine availability on the Corsa model pages and more technical information on pages 46-47.

Shift-up indicator. Standard on all models, a shift-up indicator on the rev counter alerts the driver to the optimum time a gear change is required, further enhancing fuel efficiency.



Easytronic. Choose Corsa's optional Easytronic transmission and you'll get a five-speed manual gearbox with a fully automatic mode. In manual mode, you push the lever forward or back to shift gears up or down and by nudging the lever to the side you switch to fully automatic mode. There's no clutch pedal so you can drive it on an automatic-only driving licence.



Petrol engines. Corsa models are available with three, Euro 5 compliant petrol engines – the 1.0i 12v ecoFLEX, the 1.2i 16v VVT and a 1.4i 16v VVT – combining power and fuel efficiency with low CO_2 emissions. In fact, all three manual gearbox models qualify for zero VED* in the first year.

Transmissions. The 1.3CDTi 16v (95PS) SE and SXi plus the 1.7CDTi 16v SE and SRi diesel models come with a six-speed manual gearbox. The rest of the range comes with a five-speed manual as standard, with sophisticated four-speed automatic (1.4i 16v) and five-speed Easytronic (1.2i 16v) transmissions also available.

Chassis. The Corsa chassis features optimised spring, damper and anti-roll bar settings to combine serious ride comfort with real agility. The advanced Anti-lock Braking System (ABS) combines with other chassis safety features to improve stability and steering behaviour in a range of emergency situations. Choose the sporty SRi – or the optional 17-inch alloy wheels on SE or SXi models – and you will also enjoy a lower ride height and sportier spring and damper settings, plus progressive rate, variable ratio power steering.

	Combined fuel economy mpg (litres/100km)	CO₂ emissions (g/km)		010/11)* Standard	Benefit in kind tax band** (2010/11 tax year)
Petrol					
1.0i 12v ecoFLEX	56.5 (5.0)	117	£0	£30	10%
1.2i 16v VVT	53.3 (5.3)	124	£0	£90	15%
1.2i 16v VVT ecoFLEX Easytronic	55.4 (5.1)	119	£0	£30	10%
1.4i 16v VVT	51.4 (5.5)	129	£0	£90	15%
1.4i 16v VVT Automatic 3-dr / 5-dr	49.6 (5.7) / 47.9 (5.9)	134/138	£110	£110	15% / 16%
Diesel					
1.3CDTi 16v (75PS) ecoFLEX	67.3 (4.2)	112	£0	£30	13%
1.3CDTi 16v (75PS) ecoFLEX S/S	70.6 (4.0)	105	£0	£20	13%
1.3CDTi 16v (95PS) ecoFLEX	64.2 (4.4)	115	£0	£30	13%
1.3CDTi 16v (95PS) ecoFLEX S/S 3-dr/5-dr	80.7 (3.5) / 78.5 (3.6)	94/95	£0	£0	13%
1.7CDTi 16v ecoFLEX 3-dr/5-dr	62.8 (4.5) / 61.4 (4.6)	118/119	£0	£30	13%

S/S = Start/Stop

^{*}Correct at time of publication (September 2010). **Taxation information for quidance only. Please take professional advice on your own tax position.



When the Approaching bend. See page 51 for more details.

ABS and ESP-plus. Corsa's Anti-lock Braking System (ABS) includes safety features like Straight Line Stability control and Cornering Brake Control as standard. Electronic Stability Programme-plus (ESP-plus) is optional on all models. Turn to the Technical data on page 51 for more details.





Airbags. Most Corsa models feature double-action front seatbelt pretensioners and up to six airbags, including front seat side-impact and curtain airbags too.

Press a button on the centre console to deactivate the front passenger's airbag and you can keep a rear-facing child seat up front.





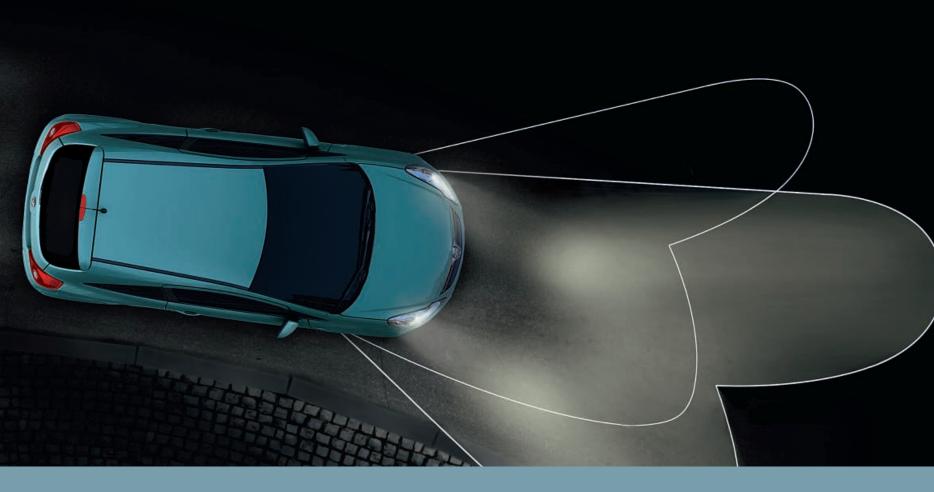
Double pretensioners. Front seatbelt pretensioners act on the diagonal shoulder restraint on all models. And on the lap belt too, on Exclusiv models and above. So in the event of a collision, they're ready to interact with the front airbags and compensate for lateral seat movement.



Adaptive brake lights. ABS brakes can shorten your stopping distance in slippery road conditions, but what about the driver behind you? With Corsa, if the ABS is activated at over 18mph, your brake lights blink at five times a second, warning the following driver that you're emergency braking.



Security. Every Corsa features an engine deadlock immobiliser as standard. Expression models are fitted with central locking whilst all other models feature remote control central deadlocking. There's also an internal door locking switch for added reassurance in the event of unwanted attention from outside the car.



Intelligent safety

Our life-saving safety features are almost taken for granted on Vauxhall cars nowadays, but it doesn't mean we've stopped inventing new ones. Double front seatbelt pretensioners and adaptive brake lights are just two examples of how Corsa achieves such a high safety rating.

Door-to-door illumination. Every Corsa features door-to-door illumination. Just flick the headlight stalk as you exit the car and the dipped headlights and rear lights stay on for 30 seconds – helping you find your way out of an unlit driveway or car park. Most models feature welcome lighting too, switching on the interior light and rear number plate lights when the car is unlocked.



Infotainment. If quality sounds are high on your agenda, you won't be disappointed by Corsa. Choose Expression or S and you get a quality CD player/radio. Select Exclusiv, SE, SXi or SRi and you're also treated to MP3 CD format and an auxiliary-in socket so you can play tracks direct from your personal MP3 player. The optional CD 60 system adds sophisticated satellite navigation. And a mobile phone system* with Bluetooth® wireless connectivity is also available. Turn to page 43 for more feature information.

*Please refer to the online Vauxhall Car and Accessory Price Guide for a list of phone-specific cradles.



Winter Pack. Standard on SE and optional on Exclusiv, SXi and SRi models, the Winter Pack provides both driver and front passenger with heated seats, while the heated steering wheel is a first-in-class feature.



Air con and ECC. Air conditioning provides chilled air on hot days, faster demisting on damp days and a more pleasant atmosphere throughout the year. Move up to Electronic Climate Control (ECC) for a more consistent control of the interior temperature.



Rain and light sensors. Automatic lighting control can switch the car's lights on when it gets dark. Other sensors can switch the wipers on and even dim the rear-view mirror – all automatically. These features are standard on SE and optional as the Sight and Light Pack on SXi and SRi.

Cruise control. The easy-to-use, twist up/twist down cruise control – standard on SE, SXi and SRi models and available as part of the Plus Pack on Exclusiv – allows you to maintain a steady speed without keeping your foot on the throttle. So it's more comfortable on long journeys and easier to keep to speed limits too.





Driving position. You're going to be spending some quality time in your Corsa. So we've made it easy for you to make sure it's exactly how you want it. The Corsa interior is big on ergonomic efficiency. Which means it's designed around real people, with space to relax and plenty of room for long legs and broad shoulders – front and rear. All the controls are within easy reach so you don't have to take your eyes off the road for more than a moment to adjust the heating or the audio, for example.

Best of all, it's easy to find the perfect seating position with a driver's seat that moves six ways – including height adjustment – on most models. On Exclusiv models and above (optional on S as part of the Plus Pack), you'll find fully adjustable steering too, bringing us right back to what we said earlier about real people and perfect ergonomics.



Easy life

Corsa is available with some pretty brilliant features so you never have to compromise on what you really want. Like real quality audio and satellite navigation. Your favourite seating position. And added peace of mind. So it's easy to choose a Corsa that fits the way you live perfectly.



Clever equipment

How do you build a small car that feels like a big one? You give it plenty of space for you and your friends. You make room available for all your kit with clever storage solutions. And you make plenty of smart features available, so every Corsa is exactly the way you want it.



Flex-Fix®. The revolutionary Flex-Fix® system incorporates an integrated carrier for two bikes, so you don't need a separate roof or rear carrier. Optional at extra cost on Exclusiv, SE and SXi models. Please see additional information below right or page 50 for more technical information.



Sunroof with interior blind.

Optional at extra cost on Exclusiv, SE, SXi and SRi models, the electrically operated sunroof stretches wide across the car for maximum fresh air and blue sky. And if the sun's too strong, you simply wind out the roller blind to reduce glare. Noise is kept to a minimum thanks to an integrated wind deflector.



stays hidden behind the rear number plate, but when the need arises, you simply extend it, attach the extra rear lights, fix your bikes to the carrier and off you go. An acoustic warning sounds when the carrier is extended and reverse gear is engaged.





Translucent controls. Smart backlit, translucent controls are standard on the audio equipment and, on some models, heating and air conditioning system and window switches.



Clever storage. Corsa has so many places to keep your belongings. There are drinks holders and stowage compartments in the centre console, an underseat storage tray under the front passenger's seat and the front door pockets (and rear side panels on 3-door models) have holders for bottles up to 1.5l.



When the rear seat backs are folded, it provides a long, level, load surface which makes loading that bit easier. And when lowered, it offers a deeper load area. Optional at extra cost on SE, SXi and SRi models.







C'INCOLUS. Make a choice

So here's the question. Do you get what you want? Or make do with what you get? We suspect the former. So it's just as well that Corsa comes with a brilliant choice of feature-packed models, petrol and diesel engines, and drop-dead gorgeous colour and trim choices.

EXPRESSION AND S

Standard features include:

- Driver's and front passenger's dual-stage airbags
- Anti-lock Braking System (ABS)
- Emergency Brake Assist
- Electronic engine deadlock immobiliser
- CD player/stereo radio (CD 30)
- Speed-sensitive power-assisted steering
- Door-to-door illumination
- Electrically adjustable door mirrors
- Body-colour bumpers
- Map pockets on front seat backs
- Central locking

In addition S models include:

- Remote control central deadlocking
- Electrically operated front windows
- Welcome lighting

Engine Insural availability groups (A	
Expression 3-door	
1.0i 12v ecoFLEX	1E
S 3- and 5-door	
1.0i 12v ecoFLEX	2E
1.2i 16v VVT	5E
1.2i 16v VVT ecoFLEX Easytronic	5E
1.3CDTi 16v (75PS) ecoFLEX	8E
1.3CDTi 16v (75PS) ecoFLEX Start/Stop	8E
1.3CDTi 16v (95PS) ecoFLEX Start/Stop	8E



S model illustrated features two-coat metallic paint, optional at extra cost.







Optional S Plus Pack

- Driver's seat height adjuster
- Steering column adjustable for reach and rake (above)

(20)

EXCLUSIV

Additional features over and above S model include:

- Front seat side-impact and full-size curtain airbags
- CD player with MP3 format/auxiliary-in socket/stereo radio (CD 30 MP3)
- Steering wheel mounted audio controls
- Steering column adjustable for reach and rake
- Driver's seat height adjuster
- 60/40 split-folding rear seat back
- Twin electrically adjustable/heated door mirrors (wide-angle on driver's side)
- Chrome-effect interior detailing
- Body-colour door handles
- 15-inch steel wheels

Engine Insura	Insurance		
availability groups (A	BI)		
3- and 5-door			
1.2i 16v VVT	6E		
1.2i 16v VVT ecoFLEX Easytronic	6E		
1.4i 16v VVT	8E		
1.4i 16v VVT Automatic	8E		
1.3CDTi 16v (75PS) ecoFLEX	8E		
1.3CDTi 16v (75PS) ecoFLEX Start/Stop	8E		
1.3CDTi 16v (95PS) ecoFLEX Start/Stop	8E		

Please note: Insurance groups relate to the 50 group rating.

Model illustrated features air conditioning. Easytronic transmission and two-coat metallic paint, optional at extra cost.







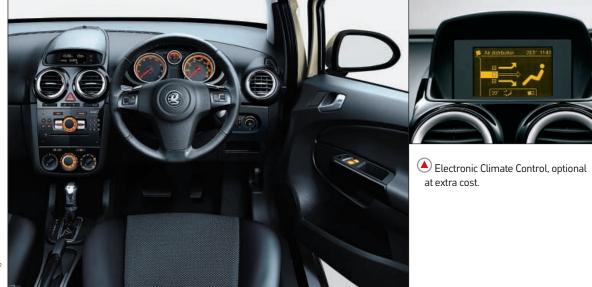
- 15-inch five-spoke alloy wheels
- Cruise control (above)
- \bullet Front fog lights
- Multi-function trip computer

Additional features over and above Exclusiv model include:

- Air conditioning
- 16-inch alloy wheels
- Automatic Lighting Control
- Rain-sensitive windscreen wipers
- Front and rear seats with Morrocana side bolsters
- Front fog lights
- Transluscent lighting and window controls
- Electrically heated leather-covered steering wheel
- Electrically heated front seats
- Sports instruments
- Platinum-coloured seatbelts
- Alloy-effect front door sill covers
- Cruise control
- Multi-function trip computer

Engine Insura availability groups (
3- and 5-door	
1.2i 16v VVT	6E
1.4i 16v VVT	8E
1.4i 16v VVT Automatic	8E
1.3CDTi 16v (75PS) ecoFLEX	5E
1.3CDTi 16v (75PS) ecoFLEX Start/Stop	5E
1.3CDTi 16v (95PS) ecoFLEX	9E
1.7CDTi 16v (130PS) ecoFLEX	16E





Please note: Insurance groups relate to the 50 group rating.

Model illustrated features four-speed automatic transmission and two-coat metallic paint, optional at extra cost.

SXi

Additional features over and above Exclusiv model include:

- 16-inch alloy wheels
- Front fog lights
- Dark-style headlights and tail lights
- Sports-style front seats
- Sports instruments
- Leather-covered sports steering wheel
- Dark-tinted windows (excludes windscreen and front door windows)
- Chrome-effect exhaust tailpipe
- Cruise control
- Multi-function trip computer
- Front map reading lights
- Rear reading light (5-door)

Engine availability	Insurai groups (A	
3- and 5-door		
1.2i 16v VVT		6E
1.4i 16v VVT		8E
1.4i 16v VVT Automatic		8E
1.3CDTi 16v (75PS) ecoFLEX		5E
1.3CDTi 16v (75PS) ecoFLEX S	start/Stop	5E
1.3CDTi 16v (95PS) ecoFLEX		9E





Please note: Insurance groups relate to the 50 group rating.

Model illustrated features Sight and Light Pack, optional at extra cost.

(24)

SRi

Additional features over and above SXi model include:

- 17-inch alloy wheels
- Body-colour sports front lower spoiler, side sills, rear lower skirt and rear spoiler
- Sports suspension
- Air conditioning
- Aluminium pedals
- Progressive rate variable ratio speed-sensitive power steering

Engine availability 3- and 5-door	Insurance groups (ABI)	
1.4i 16v VVT	8E	
1.7CDTi 16v (130PS) ecoFLE	X 16E	



Aluminium pedals. Standard on Corsa SRi, aluminium pedals add a further sporting accent to the Corsa cockpit. They also feature rubber inserts for additional grip.

Body styling. Serious body styling is all part of the SRi package. Not just this rear skirt, but a front lower spoiler, side sills, a rear roof spoiler, a chrome-effect exhaust tailpipe and 17-inch five-spoke alloy wheels.





Multi-function trip computer.



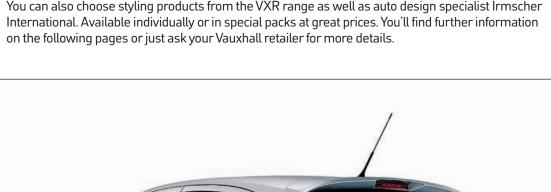
Please note: Insurance groups relate to the 50 group rating.

Model illustrated features Adaptive Forward Lighting and Sight and Light Pack, optional at extra cost.

Graphic Information Display illustrated above is standard with the optional Electronic Climate Control, Sat Nav or Bluetooth® mobile phone options.



Vauxhall options and accessories are all about choice – selecting your new car, then personalising it to suit yourself. There's a choice of factory-fitted options and a huge range of retailer-fit accessories. You can also choose styling products from the VXR range as well as auto design specialist Irmscher





Inspired by our racing heritage, Vauxhall VXR styling products come with all the same experience, knowledge, and passion for style and performance. They put the accent firmly on quality and exclusivity, with a winning edge. And they add flair, personality and excitement to every Corsa model. VXR styling products are available as factory-fit option packs or accessories fitted by your Vauxhall retailer.



VXR Styling Pack*. Available on SE and SXi models the VXR Styling Pack consists of a front lower spoiler, side sills, rear roof spoiler and rear skirt. In addition. SE models include a chrome-effect exhaust tailpipe (standard on SXi).





SE model illustrated features VXR Styling Pack, 17-inch twin-spoke alloy wheels and two-coat metallic paint, optional at extra cost.

Rear parking distance sensor.

This clever early warning system helps safeguard your car. When reverse gear is selected, the system beeps as you reverse close to an obstruction, rising to a continuous tone when the object is approximately 300mm away.



Sunroof with interior blind. Optional on all models except Expression and S. Corsa's electrically operated sunroof has a manually operated roller blind to reduce glare, and twin-chamber insulation to reduce noise when it's shut. An integrated

wind deflector reduces wind noise, too.

 Bluetooth®. With the optional mobile phone system, your phone interfaces with the infotainment unit, for operation via the steering wheel controls and facia display. Bluetooth® wireless connectivity with voice activation is included. Does not include phone or cradle.

Please refer to page 43 of the Technical data section for



Winter Pack. Standard on SE and optional at extra cost on Exclusiv. SXi and SRi models.

- Electrically heated front seats
- Electrically heated leather-covered steering wheel





- Automatic lighting control
- Rain-sensitive windscreen wipers
- Flectro-chromatic anti-dazzle rear-view mirror



OPTIONS AND OPTION PACKS

Corsa options are available individually or in special option packs at great prices. The Equipment section has more details.

INDIVIDUAL OPTIONS INCLUDE:

- Alloy wheels
- Flex-Fix® integrated carrier system
- Air conditioning
- Halogen adaptive forward lighting
- Electronic Stability Programme-plus (ESP-plus)
- ISOFIX system for front passenger seat
- Electronic Climate Control (ECC)



Satellite navigation. Fast becoming

the 'must have' option for people on the

system guides you to your destination, with clearly spoken directions and

It can also point out accident black spots,

move, this CD-ROM based Sat Nav

directional pictograms of the route.

schools and points of interest.

Vauxhall accessories are the right choice for your Corsa. Whatever you're into, there's certain to be a Vauxhall accessory with your name on it, all fitted by trained Vauxhall professionals. We've only featured a small selection of what's available here, so please check with your Vauxhall retailer for accessory availability information or visit our website at www.vauxhall-accessories.com

Privacy shades. Available for the rear side and tailgate windows, privacy shades provide shade for rear seat passengers and increase security. The tailored fit still allows the rear windows to be opened.



Rear parking distance sensors.

Activated automatically as you select reverse, this clever system beeps faster the closer you get to an obstruction, changing to a continuous tone at 300mm away.

FURTHER ACCESSORIES AVAILABLE INCLUDE:

- Thatcham approved alarm system
- Floor mats
- Cargo liner
- Mudflaps
- Headlight protectors
- Detachable tow bar
- Electrically chilled 12-litre cool bag
- Thule roof boxes
- Thule alloy ski carrier
- Anti-slip mat
- Steering wheel security bar
- Child seats
- Alloy wheels
- VXR styling accessories



Base carrier. The Vauxhall roof rack system begins with this base carrier. It comprises of two T-track bars which support a wide range of attachments. Each carrier is supplied with locks for security.



Thule bicycle carrier. Used in conjunction with the Vauxhall base carrier this system, manufactured by Thule, allows a bicycle to be transported on the roof of your vehicle. Designed to enable easy installation, the bicycle is secured using quick release straps and a lock for security. Available in steel or aluminium.

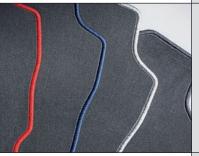
VAUXHALL ACCESSORY PACKS

Vauxhall accessory packs bring together a selection of essential accessories at great prices, helping you to protect your car and equipping you for roadside emergencies.



Styling

Developed in conjunction with auto design specialists Irmscher International, Corsa styling accessories perfectly complement the vehicle's lines, as well as being manufactured to the same exacting standards as the car itself. For availability details please ask your Vauxhall retailer.



Timscher alloy wheels. They're the perfect way to personalise your Corsa. With a huge range to choose from (style illustrated is Stila), and sizes from 14 to 17 inches, you're sure to find one to suit your style and budget. And don't forget to ask about our accessory wheel locking kits too.







- Velour mats
- Mudflaps
- Cargo liner



Sports silencer. For distinctive looks (with chrome-plated tailpipes) and a sportier exhaust note, these split oval design tailpipes are the perfect choice for your Corsa. The rear bumper sports insert (also shown above) is available separately.



- First aid kit
- Warning triangle
- Hi-visibility vest



Cross hatch front grille. Being different is easy with the cross hatch front grille from Irmscher. Featuring an aluminium upper strip with a laser-etched 'Irmscher' logo it adds style and individuality.



CORSA VXR

This is extra-sensory stimulation. Cars with soul and power to make you feel alive, electrified and inspired. A range of driver-focused, performance machines for the road, born on the track.







Exterior features include:

- > 17-inch Y-design alloy wheels (right)
- > 18-inch V-spoke alloy wheels with anthracite inner, optional at extra cost (far right)
- > VXR honeycomb sports grille and air dam/bumper
- > VXR side sills, rear bumper incorporating diffuser and rear roof spoiler



DISCOVER 6.8sec 0-60mph

Interior features include:

- > Recaro shell-backed sports front seats
- > Three-spoke flat bottom leather-covered sports steering wheel with VXR logo
- > Unique VXR gear knob
- > Alloy pedals
- > Air conditioning
- > VXR alloy-effect door sill covers





CORSA VXR.

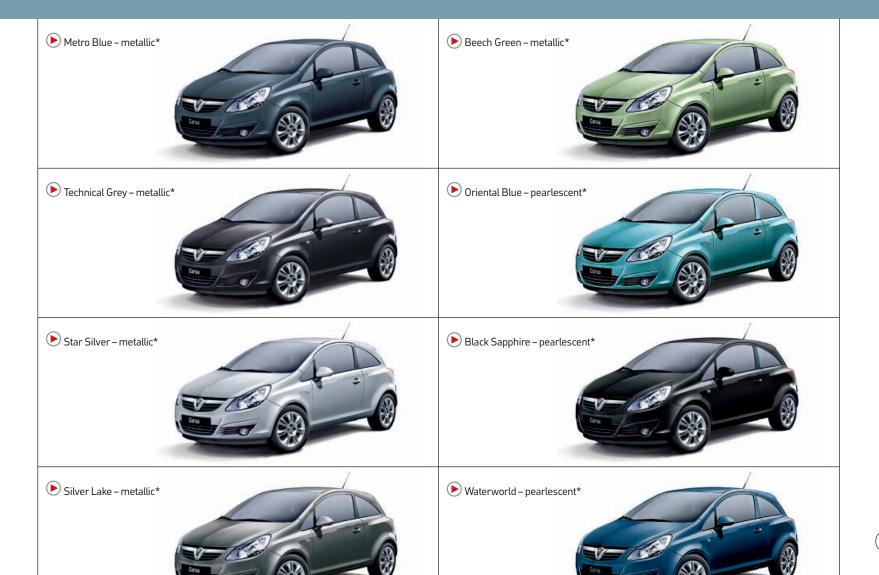
Whichever way you look at it, Corsa VXR doesn't hang around. The lightweight 1.6 litre turbo puts out 192PS and the software controlled overboost increases max torque to 260+Nm for safer overtaking. No worries in the chassis department either. With lowered sports suspension, bigger brakes and Electronic Stability Programme (ESP) with traction control – it's all designed for rapid, safe progress.

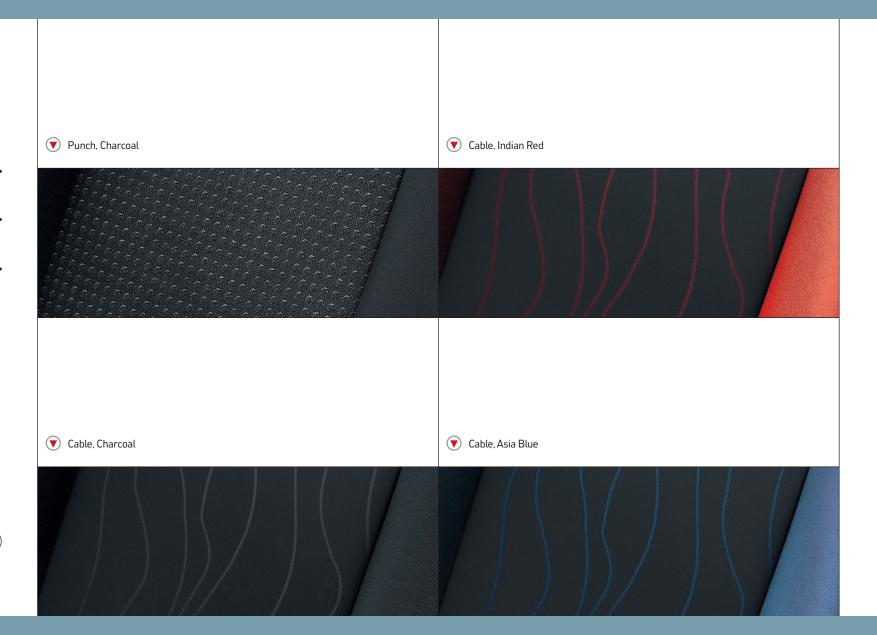
This season's 'must have' colour? Take your pick from a brilliant range of Corsa shades. Plenty to choose from. All coupled with a great cloth trim line-up.

Due to the limitations of the printing process the colours reproduced may vary slightly from the actual paint colour or trim material. As a result they should be used as a guide only. Your Vauxhall retailer has a comprehensive display of all our paint samples and trim swatches. Vehicle illustrated is a non-specific model.

*Optional at extra cost.







Exterior colours

Model, trim name and trim colour

	Expression Punch cloth	S Punch cloth	Exclusiv Cable cloth	SE Fuse cloth/Morrocana	SXi Twist cloth	SRi Twist cloth
Solid						
Flame Red	Charcoal	Charcoal	Charcoal	Charcoal	Charcoal	Charcoal
Glacier White	Charcoal	Charcoal	Charcoal or Red	Charcoal	Charcoal	Charcoal
Royal Blue	-	Charcoal	Charcoal or Blue	Charcoal	-	-
Two-coat metallic*						
Metro Blue	-	Charcoal	Charcoal or Blue	Charcoal	Charcoal	Charcoal
Technical Grey	-	Charcoal	Charcoal, Red or Blue	Charcoal	Charcoal	Charcoal
Star Silver	-	Charcoal	Charcoal or Red	Charcoal	Charcoal	Charcoal
Silver Lake	-	Charcoal	Charcoal or Blue	Charcoal	Charcoal	Charcoal
Beech Green	-	-	Charcoal	Charcoal	-	-
Two-coat pearlescent*						
Black Sapphire	-	Charcoal	Charcoal or Red	Charcoal	Charcoal	Charcoal
Oriental Blue	-	Charcoal	Charcoal	Charcoal	-	-
Waterworld	-	Charcoal	Charcoal	Charcoal	Charcoal	Charcoal

^{* =} Optional at extra cost. -= Exterior colour listed is not available on this model.

▼ Fuse/Morrocana, Charcoal

Twist, Charcoal with red stitching



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Safety

Standard features • Driver's dual-stage airbag • Front passenger's dual-stage airbag • Pedal release system – Reduces potential injury to the driver's legs and feet during a severe frontal impact • Laminated windscreen • Reinforced passenger safety cell • Side-impact protection beams • Fuel tank located ahead of rear axle

- Child-proof locks on rear doors ISOFIX child seat restraint system for outer rear seats incorporating top tether Secures specially designed ISOFIX child safety seats to the vehicle itself, virtually eliminating the dangers that can result from improper installation (does not include child seat) Deactivation switch for front passenger's airbag
- Anti-lock Braking System (ABS) with Electronic Brakeforce Distribution Straight Line Stability control Cornering Brake

 Control see on page 51 Emergency Brake Assist see on page 51 Adaptive Brake Lights Drag Torque Control Helps

 maintain stability when suddenly lifting off the accelerator
- Height-adjustable front seat head restraints Height-adjustable front seatbelts Pyrotechnic front body-lock seatbelt buckle pretensioner system Tightens the diagonal belt during the early stages of a frontal impact Driver's and front passenger's seatbelt force limiters Reduces potential upper body injuries during a frontal impact Adjustable outer rear seat head restraints Three inertia-reel lap and diagonal rear seatbelts Anti-submarining ramps in all seats Help prevent occupants sliding underneath the lap belt during a collision Driver's seatbelt unfastened audible warning

Additional features	Exp.	S	Exclusiv	SE	SXi	SRi
Front seat side-impact airbags			•	•	•	•
Full-size curtain airbags			•	•	•	•
Pyrotechnic front lap belt pretensioner system			•	•	•	•
Electronic park/brake pedal safety interlock (on automatic transmission models)			•	•	•	
Electronic Stability Programme-plus (ESP-plus) with traction control – see D3 on page 51	0	0	0	0	0	0
ISOFIX child seat restraint system for front passenger's seat (does not include child seat)		0	0	0	0	0
Height-adjustable centre rear seat head restraint (five-door models only)		0	0	0	0	0

Security

Standard features • Electronic theft protection for audio equipment • Electronic engine deadlock immobiliser • 'Key left in ignition' audible warning • Visible Vehicle Identification Number (VIN) • Locking wheel bolts for alloy wheels (where fitted) • Door-to-door illumination

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Central locking (doors, tailgate, fuel flap)	•					
Remote control central locking (doors, tailgate, fuel flap) with security deadlocks		•	•	•	•	•

Heating and ventilation

Standard features • Side window demist vents and four adjustable heating and ventilation outlets • Air blend heater with four-speed fan and illuminated controls • Interior pollen filter

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Interior odour-reducing activated charcoal filter	•	● 1	•1		● 1	
Air conditioning (includes air recirculation facility)		0	0	•	0	•
Electronic climate control incorporating air conditioning (includes graphic information display)				0	O ²	0

Facia, instruments and controls

Standard features • Multi-function display panel showing time, date, audio information and outside air temperature (with ice warning function) • Digital clock with automatic RDS time adjustment • Adjustable speed limit audible warning – Allows the driver to set the speed above which an alarm sounds • Trip odometer • Rev counter • Electronically controlled fuel gauge • Low fuel level warning light • Headlight/brake light bulb failure warning light • Service-due indicator • Handbrake-on warning light • Instrument panel light dimmer • Glovebox with lid • Electrical accessory socket

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Shift-up indication light	•	•	•	•	•	•
Steering column adjustable for reach and rake			•	•	•	•
Leather-covered sports steering wheel ³					•	•
Electrically heated leather-covered steering wheel				•		
Sports instruments				•	•	•
Multi-function trip computer				•	•	•
Cruise control				•	•	•

Seating

Standard features • Reclining front seats • Front passenger's underseat storage tray (deleted if optional glass sunroof is specified) • Adjustable rear seat backrest • Easy-entry front seats with memory function (three-door models only) • Map pockets on front seat backs

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Driver's seat height adjuster			•	•	•	•
Front passenger's seat height adjuster 4			0	0	0	0
Sports-style front seats					•	•
Electrically heated front seats				•		
One-piece folding rear seat	•	•				
60/40 split-folding rear seat back			•	•	•	•



Electronic climate control.



Shift-up indication light.

- = Standard equipment.
- O = Optional at extra cost.
- = Only available as part of an extra-cost option pack (see page 44 for details). Exp. = Expression.
- 1 = Activated charcoal filter is deleted if optional air conditioning is specified.
- 2 = Only available on models fitted with air conditioning.
- 3 = Not available in conjunction with Winter Pack.
- 4 = Fitted in conjunction with optional glass sunroof. Not available separately.



Stowable luggage compartment cover (behind rear seat back) and DualFloor luggage compartment.



Front door pockets.



Chrome-effect trim on instrument surrounds.

Additional interior features

Standard features • Front door pockets • Rear door pockets (five-door models only) • Rear bottle holders (three-door models only)
• Chrome-effect door handles • Drinks holder and coin holders in centre console • Front passenger's tiltable assist handle • Two
rear tiltable passenger assist handles (five-door models only) • Dipping rear-view mirror • Twin sunvisors, front passenger's with
vanity mirror and sliding cover • Luggage compartment cover • Stowage facility for luggage compartment cover behind rear seats
• Illuminated luggage area • Load restraint lashing eyes • Interior tailgate handles • Interior courtesy light operated by door
switches • Chrome-effect handbrake button • Translucent lighting for radio control

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Chrome-effect trim on instrument surrounds			•	•	•	•
Chrome-effect gear knob trim (manual models only)			•	•	•	•
Satin stone-effect centre console	•	•				
Piano black centre console and steering wheel inlays			●5	•		
Matt chrome-effect centre console and steering wheel inlays			●6		•	•
Platinum-coloured seatbelts				•		
Rear reading light (five-door models only)				•	•	•
Front map reading lights			04	•	•	•
Translucent lighting for window and lighting controls				•		
Electro-chromatic anti-dazzle rear-view mirror				•		
DualFloor luggage compartment				0	0	0
Aluminium pedals						•

Mechanical

Standard features • Front-wheel drive • Five-speed manual gearbox • Speed-sensitive electric power-assisted steering • Gas-pressure dampers • Front anti-roll bar

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Six-speed manual gearbox (1.3CDTi 16v (90PS), 1.7CDTi 16v models)				•	•	•
Four-speed automatic transmission with Winter driving mode (1.4i 16v VVT models only)			0	0	0	
Easytronic five-speed transmission with sequential manual gearshift or automatic mode (1.2i 16v VVT models only)		0	0			
Progressive-rate variable ratio power-assisted steering				07	07	•
Lowered suspension ⁸		•	•			
Sports suspension with lower ride height				○7	07	•

Exterior and convenience features

Standard features • Heated rear window • Intermittent rear window wash/wipe • Two-speed windscreen wipers with variable intermittent wipe • Tinted glass • Manually foldable door mirrors

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Rain-sensitive windscreen wipers				•		
Electrically operated front windows with safety autoreverse and one-touch facility		•	•	•	•	•
Twin electrically adjustable door mirrors (wide-angle on driver's side)	•	•				
Twin electrically adjustable/heated door mirrors (wide-angle on driver's side)			•	•	•	•
Folding key		•	•	•	•	•
Electrically operated sliding glass sunroof with interior blind ⁹			O ¹⁰	0	0	0
Rear parking distance sensors ¹¹			0	0	0	0
Flex-Fix® integrated carrier system (includes two-bicycle carrier attachment) 12			O ¹⁰	0	0	
Two-coat metallic or pearlescent paint		0	0	0	0	0



Adaptive Forward Lighting.

Exterior protection and styling

Features	Exp.	S	Exclusiv	SE	SXi	SRi
Body-colour bumpers and tailgate handle	•	•	•	•	•	•
Part body-colour door mirrors	•	•	•	•	•	•
Body-colour door handles			•	•	•	•
Body-colour rear spoiler				□13	□13	•
Body-colour front lower spoiler/side sills/rear lower skirt				□13	□13	•
Dark-style headlights and tail lights					•	•
Dark-tinted windows (excludes windscreen and front door windows)					•	•
Black foil on B-pillars (not with Royal Blue or optional Black Sapphire, Technical Grey and Metro Blue exterior colours)				•	•	•
Alloy-effect front door sill covers with 'Vauxhall' lettering				•		
Chrome-effect exhaust tailpipe extension				□13	•	•

Exterior lighting

Standard features • Lights-on audible warning • Electric headlight beam levelling • High-level LED centre brake light • Rear fog light • Dual Ellipsoidal halogen headlights

Additional features	Ехр.	S	Exclusiv	SE	SXi	SRi
Welcome lighting		•	•	•	•	•
Adaptive Forward Lighting – see D4 on page 51				0	0	0
Automatic Lighting Control				•		
Front fog lights				•	•	•

- = Standard equipment.
- O = Optional at extra cost.
- ☐ = Only available as part of an extra-cost option pack (see page 44 for details).
- Exp. = Expression.
- 4 = Fitted in conjunction with optional glass sunroof.
 Not available separately.
- 5 = Only on models fitted with Indian Red trim.
- 6 = Only on models fitted with Charcoal or Asia Blue trim.
- 7 = Fitted in conjunction with optional 17-inch alloy wheels. Not available separately or on 1.3CDTi 16v (75PS) models.
- 8 = Fitted to 1.3CDTi 16v (95PS) models only.
- 9 = Also includes front passenger's seat height adjuster and front map reading lights. Deletes front passenger's underseat storage tray. Roof panel is coloured black.
- 10 = Not available on 1.3CDTi 16v (95PS) models.
- 11 = Not available in conjunction with Flex-Fix® system.
- 12 = Not available in conjunction with rear parking distance sensors or VXR Styling Pack. The spare wheel is replaced by an emergency tyre inflation kit. See page 50 for important Flex-Fix® and bicycle dimensions information.
- 13 = Not available on 1.3CDTi 16v (75PS) models.

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S wheel cover.8

Wheels and tyres

Features	Ехр.	S	Exclusiv	SE	SXi	SRi
Flush wheel covers	•	•	•			
14-inch steel wheels with 175/70 R 14 tyres W1		●8				
14-inch steel wheels with 185/70 R 14 tyres W2	•	● 10				
15-inch steel wheels (14-inch spare) with 185/65 R 15 tyres W3			•			
15-inch alloy wheels (14-inch steel spare) with 185/65 R 15 tyres W4						
16-inch seven-spoke alloy wheels (15-inch steel spare) with 195/55 R 16 tyres W5				● 14		
16-inch 11-spoke alloy wheels (15-inch steel spare) with 195/55 R 16 tyres W6				O ¹⁴		
16-inch twin-spoke alloy wheels (15-inch steel spare) with 195/55 R 16 tyres W7					•	
17-inch five-spoke alloy wheels (emergency tyre inflation kit in lieu of spare wheel) with 215/45 R 17 tyres W8					O ¹⁵	●14
17-inch twin-spoke alloy wheels (16-inch steel spare) with 215/45 R 17 tyres W9				_O 16		



Expression/S wheel cover. 10

Standard Exclusiv wheel cover.

Optional Exclusiv Plus Pack alloy wheel.

Standard SE alloy wheel.



Optional SE alloy wheel.

Standard SXi alloy wheel.

Optional SXi alloy wheel/standard on SRi.

Optional SE alloy wheel.

Audio, navigation and communication

radio, navigation and communication									
Features	Exp.	S	Exclusiv	SE	SXi	SRi			
CD player/stereo radio (CD 30) • CD player • AM/FM stereo radio with 36 station presets • RDS with Traffic	•	•							
Programme • Remote display • 17 watts per channel output • 4 speakers									
CD player with MP3 format/stereo radio (CD 30 MP3) • CD player with MP3 format • Auxiliary-in socket • AM/FM stereo radio with 36 station presets • RDS with Traffic Programme • Remote display • 20 watts per channel output • 7 speakers			•	•	•	•			
Satellite navigation/CD player with MP3 format/stereo radio (CD 60) • Satellite navigation system • CD player with MP3 format • Auxiliary-in socket • AM/FM stereo radio with 40 station presets • RDS with Traffic Programme • Remote monochromatic graphic information display • 20 watts per channel output • 7 speakers			0	•	0	0			
Mobile phone system with Bluetooth® (does not include phone or phone-specific cradle) and graphic information display			0	0	0	0			
Steering wheel mounted audio controls			•	•	•	•			

Satellite navigation

The CD 60 navigation unit uses GPS (Global Positioning System) satellites linked to a comprehensive CD-ROM mapping system to guide you to your chosen destination virtually anywhere in mainland Britain. The system uses a range of menu-driven options which are easily accessed via the steering wheel mounted audio controls.

The audible direction guidance prompt gives details of road numbers and motorway junction numbers, while you can also plan your route to avoid toll roads if required. Route guidance instructions in the form of directional arrows are shown on the graphic information display.

The CD 60 also features Traffic Message Channel (TMC), a specific application of RDS used for broadcasting real-time traffic information. TMC can also offer dynamic route guidance – alerting the

driver to a problem on the planned route and calculating an alternative route to avoid the incident

The CD-ROM supplied with the system covers all major link roads and streets in towns and cities across mainland Britain. Updated discs and additional discs for all major European countries are available at extra cost.

Auxiliary-in socket

The auxiliary-in socket allows you to connect your portable MP3 music player directly into the car's audio system. All you need is your music player and a suitable connecting lead and you can listen to all your favourite tunes through your car's speaker system. Using your MP3 music player in the car couldn't be easier – use it to select the music, as you would normally do, while controlling the volume via the car's regular volume controls.

Mobile phone system with Bluetooth®

Vauxhall's factory-fit dual-band mobile phone system has been considerably enhanced. Now fully integrated into the audio and communication system, it also features voice control and will connect wirelessly to phones with Bluetooth[®] technology.

All the required information is displayed on the multi-function display when a mobile phone is in use, while the menus are easily navigated by either the steering wheel audio controls or the multi-function button on the radio. Certain functions can also be controlled by voice activation. Please note, not all features work with all phones.

Mounted on the centre console, the phone system base unit can be fitted with phone-specific cradles (available as accessories) for many different mobile phones. A list of compatible cradles is featured in the online Vauxhall Car and Accessory Price Guide.



CD player/stereo radio (CD 30).



Mobile phone system with Bluetooth®

- = Standard equipment.
- O = Optional at extra cost.
- ☐ = Only available as part of an extra-cost option pack (see page 44 for details).
- Exp. = Expression.
- 8 = Fitted to 1.3CDTi 16v (95PS) models only.
- 10 = Not available on 1.3CDTi 16v (95PS) models.
- 14 = 1.7CDTi 16v models feature five-bolt wheel attachment, all others are four-bolt.
- 15 = Also includes sports suspension with lower ride height and progressive-rate variable ratio power-assisted steering. Not available on 1.3CDTi 16v (75PS) models. Features four-bolt wheel attachment, not five-bolt as illustrated.
- 16 = Also includes sports suspension with lower ride height and progressive-rate variable ratio power-assisted steering. Not available on 1.3CDTi 16v (75PS) models. 1.7CDTi 16v models feature five-bolt wheel attachment. all others are four-bolt.

- = Standard equipment.
- O = Optional at extra cost.

Exp. = Expression.

17 = Not available on 1.3CDTi 16v (75PS) models or in conjunction with Flex-Fix[®] integrated carrier system. The spare wheel is replaced by an emergency tyre inflation kit

Option packs

	Exp.	S	Exclusiv	SE	SXi	SRi
VXR Styling Pack • Body-colour front lower spoiler/side sills/rear lower skirt/rear roof spoiler • Chrome-effect exhaust tailpipe extension on SE (standard on SXi/SRi)				_O 17	_O 17	•
Sight and Light Pack ■ Rain-sensitive windscreen wipers ■ Automatic Lighting Control ■ Electro-chromatic anti-dazzle rear-view mirror				•	0	0
Protection Pack • Front seat side-impact airbags • Full-size curtain airbags • Pyrotechnic front lap belt pretensioner system	0	0	•	•	•	•
Winter Pack • Electrically heated front seats • Electrically heated leather-covered steering wheel			0	•	0	0
S Plus Pack ■ Driver's seat height adjuster ■ Steering column adjustable for reach and rake		0	•	•	•	•
Exclusiv Plus Pack • 15-inch alloy wheels (14-inch steel spare) with locking bolts • Front fog lights • Cruise control • Multi-function trip computer			0			

VXR Styling Pack 17

- Body-colour front lower spoiler/side sills/ rear lower skirt/rear roof spoiler
- Chrome-effect exhaust tailpipe extension on SE (standard on SXi/SRi)

Sight and Light Pack

- Rain-sensitive windscreen wipers
- Automatic Lighting Control
- Electro-chromatic anti-dazzle rear-view mirror













Protection Pack

- Front seat side-impact airbags
- Full-size curtain airbags
- Pyrotechnic front lap belt pretensioner system



Winter Pack

- Electrically heated front seats
- Electrically heated leather-covered steering wheel



S Plus Pack

- Driver's seat height adjuster
- Steering column adjustable for reach and rake









- Cruise control
- Front fog lights
- Multi-function trip computer







Petrol engines

	1.0i 12v Twinport ecoFLEX	1.2i 16v VVT ECOTEC-4	1.4i 16v VVT ECOTEC-4			
Capacity	998cc	1229сс	1398cc			
Maximum power	65PS (48kW) @ 5300rpm	85PS (63kW) @ 5600rpm	100PS (74kW) @ 6000rpm			
Maximum torque	90Nm (66 lb.ft.) @ 4000rpm	115Nm (85 lb.ft.) @ 4000rpm	130Nm (96 lb.ft.) @ 4000rpm			
Configuration	3 cylinders, 4 valves per cylinder, double overhead camshafts	4 cylinders, 4 valves per cylinder, double overhead camshafts				
Fuel/induction system	Naturally aspirated with vacuum-controlled Twinport inlet ports. Multi-point sequential fuel injection	Naturally aspirated with Variable Valve Timing. Multi-point sequential fuel injection				
Emission compliance		Euro 5				
Service interval		20,000 miles or 1 year (whichever occurs sooner)				
Benefit in kind company car to	axation – 2010/11 tax year					
Manual models	10%	15%	15%			
Easytronic models	-	10%	-			
Automatic 3-door models	-	-	15%			
Automatic 5-door models	_	-	16%			

Diesel engines

	1.3CDTi 16v (75PS) ecoFLEX with and without Start/Stop	1.3CDTi 16v (95PS) ecoFLEX Start/Stop S/Exclusiv 1.3CDTi 16v (95PS) ecoFLEX SE/SXi		1.7CDTi 16v ecoFLEX		
Capacity	1248cc	1248cc	1248cc	1686cc		
Maximum power	75PS (55kW) @ 4000rpm	95PS (70kW) @ 4000rpm	95PS (70kW) @ 4000rpm	130PS (96kW) @ 4000rpm		
Maximum torque	190Nm (140 lb.ft.) @ 1750-2250rpm	190Nm (140 lb.ft.) @ 1750-3250rpm	210Nm (155 lb.ft.) @ 1750-2500rpm	300Nm (221 lb.ft.) @ 2000-2500rpm		
Configuration		4 cylinders, 4 valves per cylind	er, double overhead camshafts			
Fuel/induction system	Turbocharger with intercooler. Common rail fuel injection	Variable geometry turbocharger with intercooler. Common rail fuel injection				
Emission compliance		Euro 5 with Diese	el Particulate Filter			
Service interval	20.000 miles or 1 year (whichever occurs sooner)					
Benefit in kind company car taxation – 2010/11 tax year						
All models	13%	13%	13%	13%		

Performance, fuel economy and emissions

	Perfor	mance*	Fuel economy mpg (litres/100km)			
	Maximum	Acceleration	Extra-			CO ₂
Model	speed (mph)	0-60mph (secs)	Urban driving	urban driving	Combined figure	emissions (g/km)
Manual	(пірп)	(3003)	univing	unving	ngure	(g/Kill)
1.0i 12v ecoFLEX	96	17.0	44.8 (6.3)	67.3 (4.2)	56.5 (5.0)	117
1.2i 16v VVT	107	12.7	40.9 (6.9)	64.2 (4.4)	53.3 (5.3)	124
1.4i 16v VVT	112	11.3	40.4 (7.0)	61.4 (4.6)	51.4 (5.5)	129
1.3CDTi 16v (75PS) ecoFLEX	101	tbc	53.3 (5.3)	78.5 (3.6)	67.3 (4.2)	112
1.3CDTi 16v (75PS) ecoFLEX Start/Stop	101	tbc	58.9 (4.8)	80.7 (3.5)	70.6 (4.0)	105
1.3CDTi 16v (95PS) ecoFLEX SE/SXi	107	tbc	52.3 (5.4)	74.3 (3.8)	64.2 (4.4)	115
1.3CDTi 16v (95PS) ecoFLEX Start/Stop S/Exclusiv 3-door	110	tbc	67.3 (4.2)	91.1 (3.1)	80.7 (3.5)	94
1.3CDTi 16v (95PS) ecoFLEX Start/Stop S/Exclusiv 5-door	110	tbc	65.7 (4.3)	88.3 (3.2)	78.5 (3.6)	95
1.7CDTi 16v ecoFLEX 3-door	124	8.9	50.4 (5.6)	74.3 (3.8)	62.8 (4.5)	118
1.7CDTi 16v ecoFLEX 5-door	124	8.9	49.6 (5.7)	72.4 (3.9)	61.4 (4.6)	119
Easytronic						
1.2i 16v VVT ecoFLEX	107	13.9	43.5 (6.5)	67.3 (4.2)	55.4 (5.1)	119
Automatic						
1.4i 16v VVT 3-door	107	12.9	37.7 (7.5)	60.1 (4.7)	49.6 (5.7)	134
1.4i 16v VVT 5-door	107	12.9	36.7 (7.7)	58.9 (4.8)	47.9 (5.9)	138

tbc = To be confirmed. * = Manufacturer's figures.

Fuel consumption and CO₂ emission data complies with the relevant EU regulations. **Important**: the results given relate to the particular vehicle tested, inevitably there are differences between individual vehicles of the same model. Driving style, road and traffic conditions, vehicle mileage and standard of maintenance may also affect fuel consumption.

Start/Stop technology

Corsa's Start/Stop system offers real benefits by increasing fuel economy and reducing CO_2 emissions, particularly in town. It does this by automatically stopping the engine when you come to a standstill, and then restarting as you prepare to move off.

Before automatically stopping the engine a number of system checks are carried out to ensure that it is both safe and practical to do so. To ensure safety, the driver must depress the clutch pedal, shift in to neutral, and then release the clutch pedal.

System checks carried out before Auto Stop activates include:

- Start/Stop system is not manually deactivated via the facia button
- Sufficient brake vacuum is available to prevent the car rolling down an incline
- Battery is in good condition and charged
- Outside air temperature and engine temperature are above specified minima
- Electronic climate control (where fitted) is not in maximum heating or maximum cooling mode
- Self-cleaning function of the diesel particulate filter is not active

If all of these conditions are satisfied then the vehicle will Auto Stop.

When you are ready to pull away from standstill, Auto Restart is activated by depressing the clutch pedal.

Whilst at a standstill the vehicle is continually monitored. If necessary, the engine will automatically be restarted. Conditions that would initiate an Auto Restart include:

- Low battery level
- Brake vacuum below specified minimum
- Start/Stop system is manually deactivated
- Stationary for 5.5 minutes

Vauxhall supporting



Smarter driving tips

- Drive at an appropriate speed: Staying within the speed limit increases driver safety, reduces CO₂ emissions and saves fuel. At 70mph you could be using up to 9% more fuel than at 60mph and up to 15% more fuel than at 50mph
- Drive smoothly at all times: Anticipate the ebb and flow of the traffic to avoid harsh acceleration and braking
- Reduce your revs: Change gear earlier to help reduce fuel consumption – try 2500rpm with petrol engines and 2000rpm with diesel
- Idling is wasting fuel: If you're likely to be at a standstill for more than three minutes, switch off the engine to save fuel
- Regularly check your tyre pressures: –
 Under inflated tyres increase CO₂ emissions
 whilst incorrectly inflated tyres can be
 unsafe. Always check your handbook for the
 correct tyre pressure. This will also help to
 increase the life of your tyres
- Remove unnecessary items from the car: – Extra weight increases the engine's workload, whilst roof racks and bike carriers increase wind resistance. All burn more fuel and increase CO₂ emissions



Weights and towing data (kg)

	Gross vehicle weight			wing weights s (without brakes)
	3-door	5-door	3-door	5-door
1.0i 12v ecoFLEX Expression	1545	-	500 (450)	-
1.0i 12v ecoFLEX S	1545	1565	500 (450)	500 (500)
1.2i 16v VVT S (exc. Easytronic)	1555	1585	850 (450)	850 (500)
1.2i 16v VVT ecoFLEX S Easytronic	1555	1585	750 (450)	750 (500)
1.2i 16v VVT Exclusiv (exc. Easytronic)	1555	1585	850 (450)	850 (500)
1.2i 16v VVT ecoFLEX Exclusiv Easytronic	1555	1585	750 (450)	750 (500)
1.2i 16v VVT SE	1575	1605	850 (450)	850 (500)
1.2i 16v VVT SXi	1555	1585	850 (450)	850 (500)
1 /: 1/\// [15/5	1505	1000 (500)	1000 (500)
1.4i 16v VVT Exclusiv 1.4i 16v VVT Exclusiv automatic	1565 1590	1595	1000 (500)	1000 (500) 1000 (500)
		1620	(,	
1.4i 16v VVT SE	1585	1615	1000 (500)	1000 (500)
1.4i 16v VVT SE automatic	1610	1640	1000 (500)	1000 (500)
1.4i 16v VVT SXi	1565	1595	1000 (500)	1000 (500)
1.4i 16v VVT SXi automatic	1590	1620	1000 (500)	1000 (500)
1.4i 16v VVT SRi	1585	1615	1000 (500)	1000 (500)
1.3CDTi 16v (75PS) ecoFLEX S	1645	1675	1000 (500)	1000 (500)
1.3CDTi 16v (75PS) ecoFLEX Exclusiv	1645	1675	1000 (500)	1000 (500)
1.3CDTi 16v (75PS) ecoFLEX SE	1665	1695	1000 (500)	1000 (500)
1.3CDTi 16v (75PS) ecoFLEX SXi	1645	1675	1000 (500)	1000 (500)
1.3CDTi 16v (95PS) ecoFLEX S	1595	1610	_	-
1.3CDTi 16v (95PS) ecoFLEX Exclusiv	1595	1610	-	-
1.3CDTi 16v (95PS) ecoFLEX SE	1695	1725	1200 (500)	1200 (500)
1.3CDTi 16v (95PS) ecoFLEX SXi	1675	1705	1200 (500)	1200 (500)
1.7CDTi 16v ecoFLEX SE	1750	1780	1300 (500)	1300 (500)
1.7CDTi 16v ecoFLEX SRi	1750	1780	1300 (500)	1300 (500)
			, ,	, ,

Please note: For S/Exclusiv (exc. 1.3CDTi 16v (95PS) ecoFLEX) and SXi models fitted with optional air conditioning 20kg must be added to gross vehicle weight. 10kg must be added for S/Exclusiv 1.3CDTi 16v (95PS) ecoFLEX. Gross vehicle weight is the total permissible weight of the vehicle including passengers and their luggage. The maximum roof rack loading should not exceed a total of 75kg. The maximum towing weights are based on the ability of the car – with two occupants of 75kg each – to restart on a 12% gradient, which is approximately 1 in 8.3, at sea level. At altitudes above 1500 metres, the engine output may drop with a corresponding reduction in towing capability. Any extra weight, such as luggage or additional passengers, should be deducted from the maximum towing weight. With a traiter fully loaded, maximum noseweight should not exceed 55kg (45kg on 1.2i 16v VVT models). Always fit Vauxhall towing attachments and accessories available from your Vauxhall retailer. They are designed specifically for Vauxhall models and carry a 12-month guarantee.

Vauxhall Assistance and warranties**

- All new Vauxhalls qualify for a three-year vehicle warranty consisting of a one year/ unlimited mileage manufacturer's warranty and a second and third year manufacturer's warranty with a 60,000 miles limitation
- Vauxhall Assistance for 12 months from first registration
- Six years' body panel anti-perforation warranty
- ** = Warranty is only available on vehicles sourced from General Motors UK Limited. Terms and conditions apply – please see your Vauxhall retailer for details.

Optional transmissions Five-speed Easytronic transmission:

Available at extra cost on 1.2i 16v S and Exclusiv models. Easytronic transmission is a five-speed manual gearbox with a fully automatic mode. In manual mode, you simply push the lever forward or back to shift gears up or down sequentially. The facia display tells you what gear you're in – 1 to 5, N for Neutral or A for Auto. Switch to fully automatic mode and it has many of the features of a regular automatic including a kickdown function. There's no clutch pedal so you can drive it on an automatic-only driving licence. Easytronic also comes with a winter mode, which selects second gear for standing starts in slippery conditions.

Four-speed automatic transmission:

Optional at extra cost on 1.4i 16v models only. Electronically controlled, with Winter driving mode. Fluid drive with torque converter and lock-up on third and fourth ratios eliminating wasteful slip. Electronic park/brake pedal safety interlock. Neutral control fuel-saving feature. Transmission oil cooler integral with engine coolant radiator.

Steering

- Rack and pinion
- Electric power-assisted steering standard on all models – variable rate on diesel models except 1.3CDTi 16v (95PS) ecoFLEX S/Exclusiv – progressive variable rate on SRi models, and on SE/SXi models fitted with optional 17-inch alloy wheels
- Turning circle (kerb-to-kerb): All models except SE/SXi with optional 17-inch alloy wheels and SRi – 10.10m (33.2ft.): SE/SXi with optional 17-inch alloy wheels and SRi – 11.10m (36.4ft.)

Suspension

Front: Independent. MacPherson struts with gas-pressure damper cartridge and coil springs. Anti-roll bar.

Rear: Compound crank with progressiverate mini-block coil springs and gaspressure dampers.

- Lowered suspension on 1.3CDTi 16v (95PS)
 ecoFLEX S/Exclusiv models
- Sports suspension with lower ride height on SRi models, and on SE/SXi models fitted with optional 17-inch alloy wheels

Body

• Aerodynamic drag co-efficient: Cd 0.33

Fuel tank capacity

- 40 litres (8.8 gallons) 1.3CDTi 16v (95PS) ecoFLEX S/Exclusiv models only
- 45 litres (9.9 gallons) except 1.3CDTi 16v (95PS) ecoFLEX S/Exclusiv models

Brakes

- Anti-lock Braking System (ABS)
- Electronic Brakeforce Distribution
- Emergency Brake Assist
- Cornering Brake Control
- Straight Line Stability control
- Dual circuit, diagonally split, dual rate servo-assisted system
- Low brake fluid level warning light

1.0i 12v ecoFLEX

Front ventilated discs: 257mm diameter Rear drums: 203mm diameter

1.2i 16v VVT

Front ventilated discs: 257mm diameter Rear drums: 228mm diameter

1.4i 16v VVT

Front ventilated discs: 284mm diameter
Rear drums: 228mm diameter

1.3CDTi 16v (75PS) ecoFLEX

Front ventilated discs: 284mm diameter
Rear drums: 228mm diameter

1.3CDTi 16v (95PS) ecoFLEX

Front ventilated discs: 284mm diameter Rear drums: 228mm diameter

1.7CDTi 16v ecoFLEX

Front ventilated discs: 278mm diameter
Rear discs: 264mm diameter



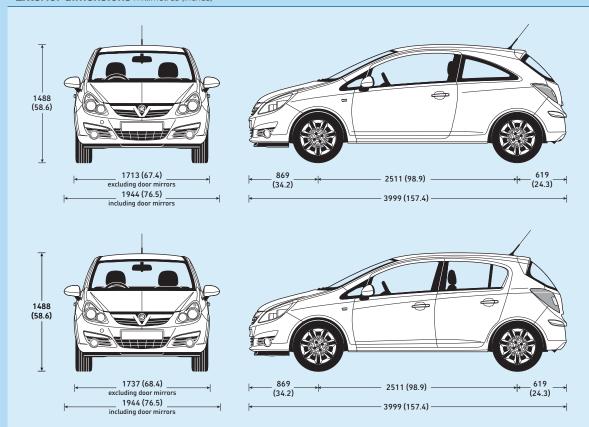
Five-speed Easytronic transmission.



MacPherson strut front suspension.



Compound crank rear suspension.



Luggage capacities (ECIE method)

3-door	litres	cu.ft				
Rear seat up	285	10.0				
Rear seat down (to glassline)	690	24.4				
Rear seat down (to roof)	1050	37.1				
5-door						
Rear seat up	285	10.0				
Rear seat down (to glassline)	700	24.7				
Rear seat down (to roof)	1100	38.8				

Luggage compartment dimensions

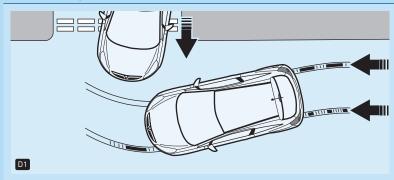
3-door	mm	inches
Maximum length (seats up)	703	27.7
Maximum length*	1348	53.1
Maximum width	969	38.1
Maximum height	839	33.0
5-door		
Maximum length (seats up)	703	27.7
Maximum length*	1348	53.1
Maximum width	969	38.1
Maximum height	872	34.3

^{* =} Behind front seats.

Flex-Fix® key dimensions

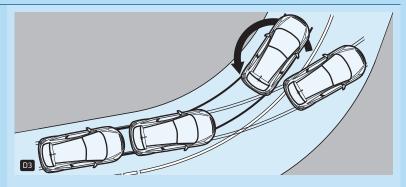
	mm	inches
Maximum circumference around rim and tyre of bicycle	225	8.9
Maximum crank arm width	52	2.0
Maximum crank arm depth	25	1.0
Maximum crank arm length	no limit	

Features explained



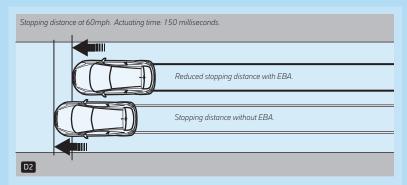
D1. Cornering Brake Control

Makes the car easier to control in extreme situations, especially when braking sharply on a bend. Particularly effective when carrying out emergency manoeuvres. The system works by sensing the different rotational speeds of the individual road wheels and co-ordinating the level of braking pressure applied to each wheel.



D3. Electronic Stability Programme-plus (ESP-plus) with Enhanced Understeering Control

The system works in conjunction with the car's traction control set-up, sensing when the vehicle is about to slide on a bend and applying corrective braking to the appropriate wheel or wheels, correcting the slide and helping you regain control more rapidly.

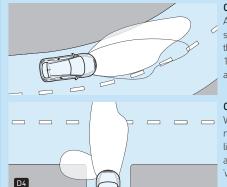


D2. Emergency Brake Assist (EBA)

Emergency brake assist detects the urgency with which the brake pedal is pressed and rapidly increases the pressure to the maximum the system can provide, shortening stopping distances. It also enhances pedal feel.

D4. Adaptive Forward Lighting - halogen

Optional at extra cost on SE, SXi and SRi, Adaptive Forward Lighting is a sophisticated lighting system that 'allows you to see around corners'! Corsa was one of the first cars in its class to offer such technology: *Autocar* magazine described it as a 'must-have' feature. There are two main functions:



Curve light

Activated by movements of the steering wheel, the curve light allows the headlight beam to move up to 15 degrees in the direction you're about to go.

Cornering light

When turning into a junction or rounding a tight corner, the cornering light projects an additional beam of light at approximately 90 degrees, giving a 'wide angle' effect.

Trust Vauxhall

Protecting the environment

Vauxhall's commitment to the environment is demonstrated by our products' many environmental awards, won both through the use of more recycled materials and by becoming cleaner and more efficient. For information on Vauxhall's efforts to achieve an environmentally sustainable future, see www.vauxhall.co.uk/recycling

Fleet Customer Services

Our dedicated support services for fleet managers includes factory demonstrators, a three-day test drive programme and information on whole life costs, company car taxation and finance. For further information please call 0870 010 0651.

Buving vour car

GMAC offers one of the most comprehensive and competitive ranges of financing plans in the UK. Contact your local Vauxhall retailer for details or call the GMAC customer service centre on 0845 712 3444

Vauxhall Extended Warranty

For complete peace of mind Vauxhall offers an extended warranty that can be purchased on an annual basis following the expiry of the original new car warranty. It covers most mechanical and electrical components. Terms and conditions apply, for further details please contact your local Vauxhall retailer.

Servicing and maintenance

The best way to maximise the performance and reliability of your Vauxhall is to have all routine servicing and maintenance carried out at one of around 400 Vauxhall. retailers. To find your nearest retailer call 0845 600 1500.

In the event of an accident...

Vauxhall Accident Support helps keep you mobile following an accident. Benefits include scene-of-accident advice, message service. assistance with claims and vehicle recovery. For further details call 0800 010 304.

Vauxhall Insurance

Available for new and used Vauxhalls, a Vauxhall Insurance policy offers a unique package designed specifically for Vauxhall drivers. For a highly competitive quotation, call 0844 84 85 840 (Great Britain) or 0845 35 13 410 (N. Ireland). Or just visit our website at www.vauxhall.co.uk

For more information...

For a brochure on any Vauxhall model (up to a maximum of three per caller) or location of your nearest Vauxhall retailer please Lo-call 0845 600 1500.

Alternatively, details can be found on our website at www.vauxhall.co.uk



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